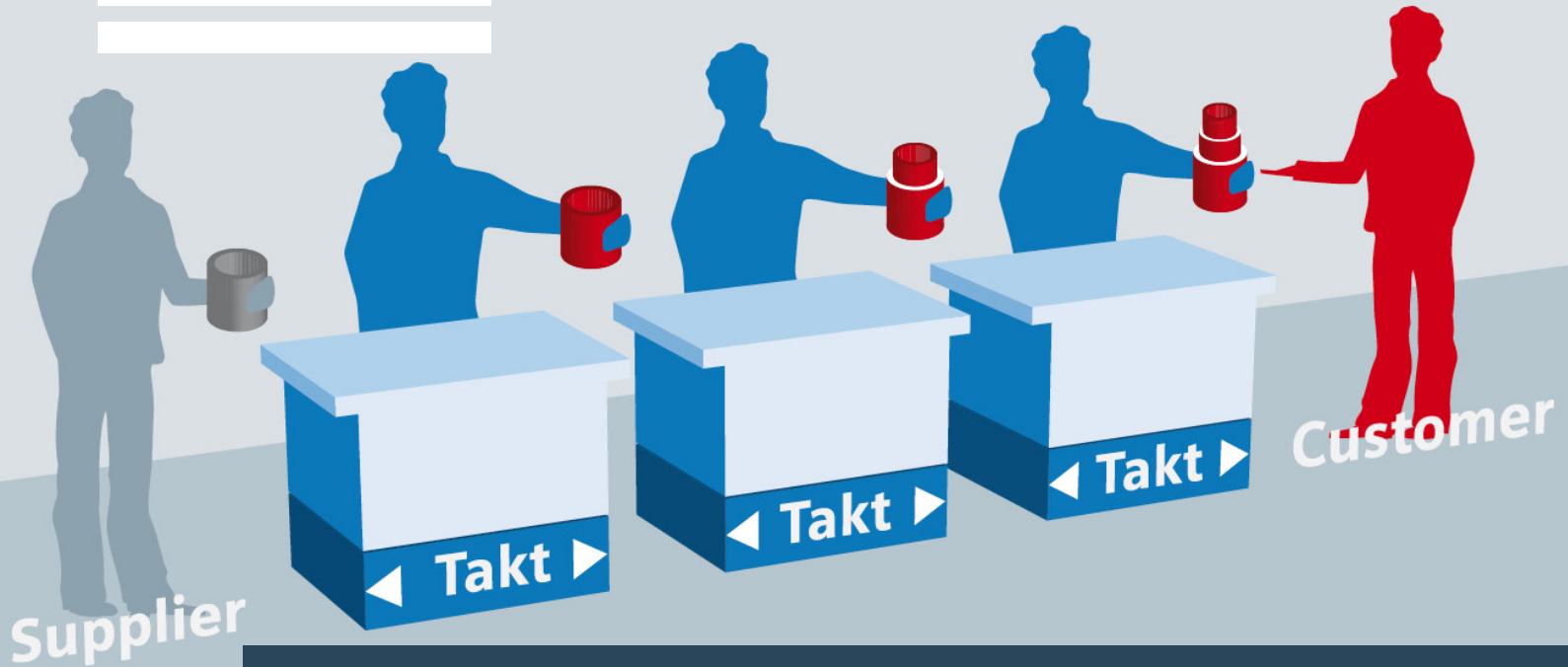


SIEMENS



Siemens Production System

Value stream analysis/design

www.usa.siemens.com

Value stream analysis/design

Objectives

- The company is focused on value added to deliver customer value.
- Visualizing and redesigning a lean material and information flow to reduce throughput times and inventory.
- An ideal value stream has no waste/non-value activities.

Content

1. Define a value stream manager.
2. Select a product (or product family or group).
3. Visualize the current value stream (value stream analysis).
4. Identify non-value and potential for improvement.
5. Create a vision of a value stream under consideration of lean principles of zero defects, 100 percent value added, and one-piece flow.
6. Differences between the current and the optimized value map are the source of improvements which will be implemented step by step.
7. Determine who is responsible for implementing each measure in a defined time.
8. Repeat the value stream analysis/design process regularly.

Target groups

Management in production/logistics
Employees in production/logistics

Information

Rother/Shook: "Learning to See"

Contact

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