

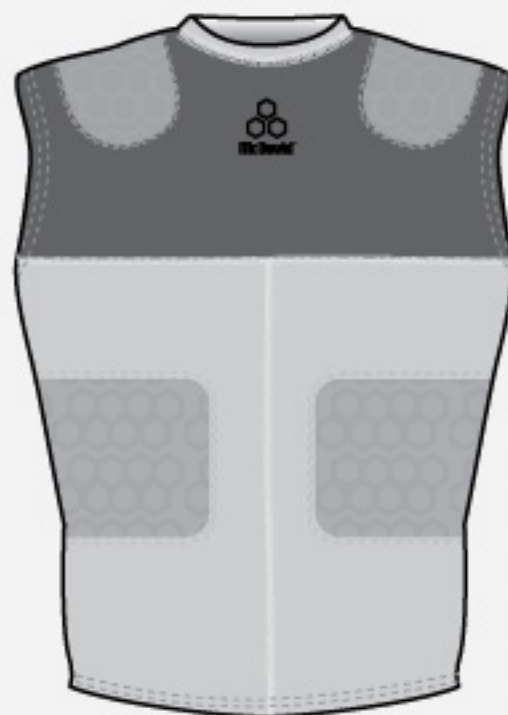
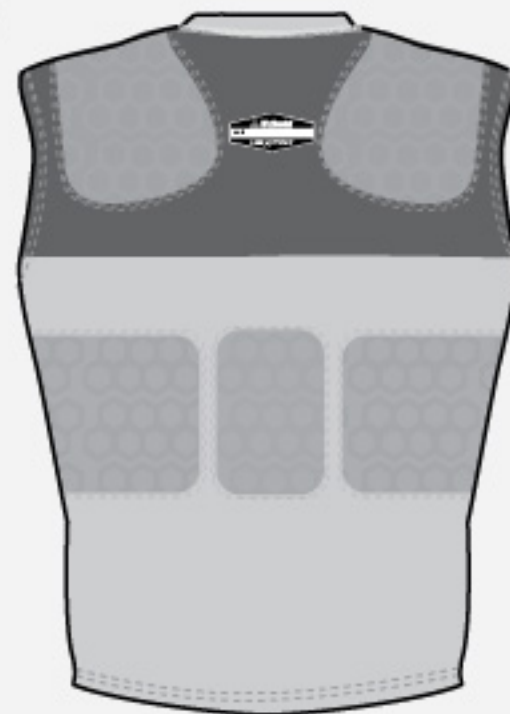
787**Hex Pad Sleeveless Shirt****Basic improvement:**

Incorporate Stretch mesh paneling for enhanced breathability

Traditional mounting of padding

Benefits:

- Use of stretch mesh on the top section of the shirt to enhance breathability

**Front****Back**

Top section offered in other colors

MESH
Structure

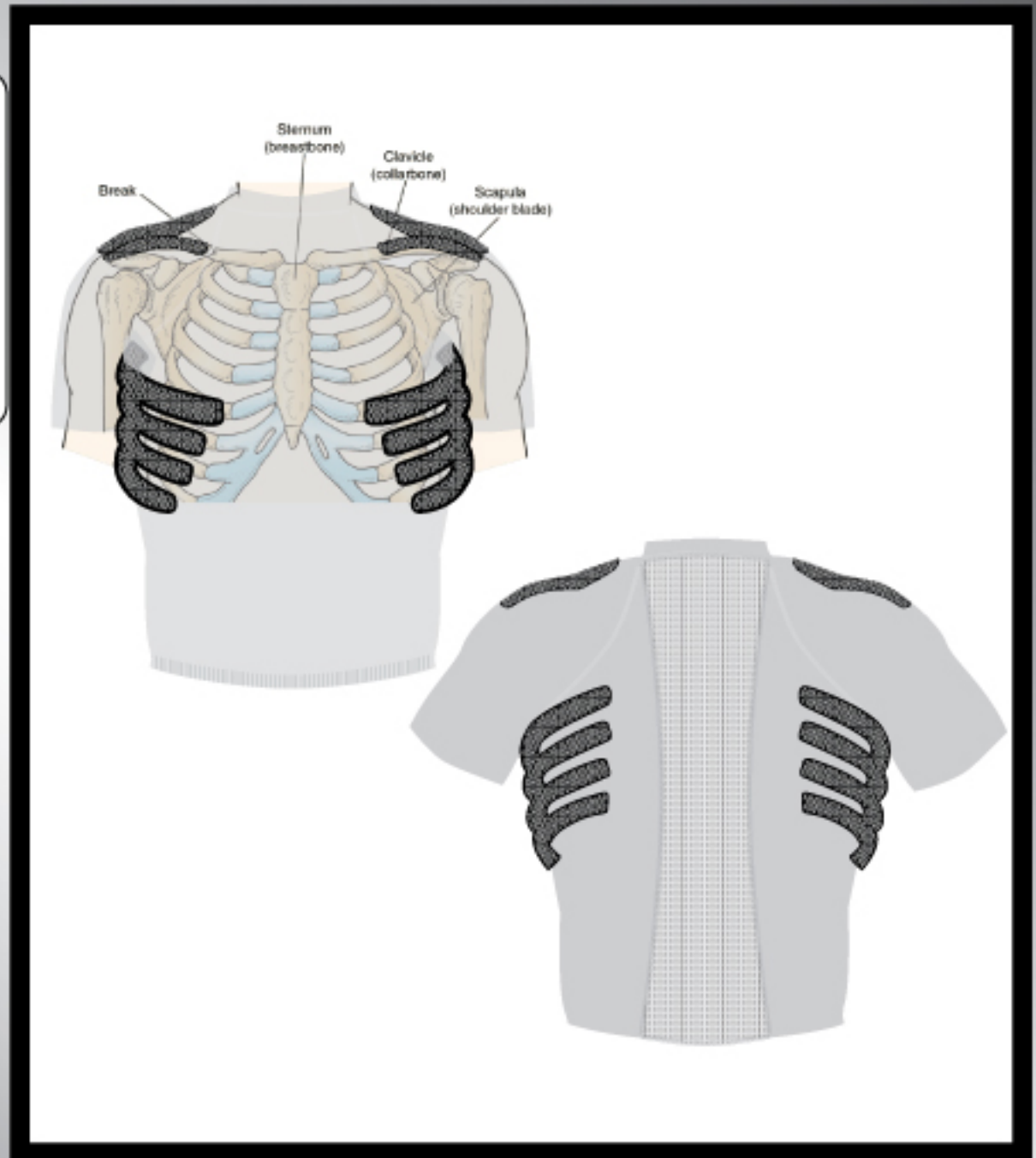
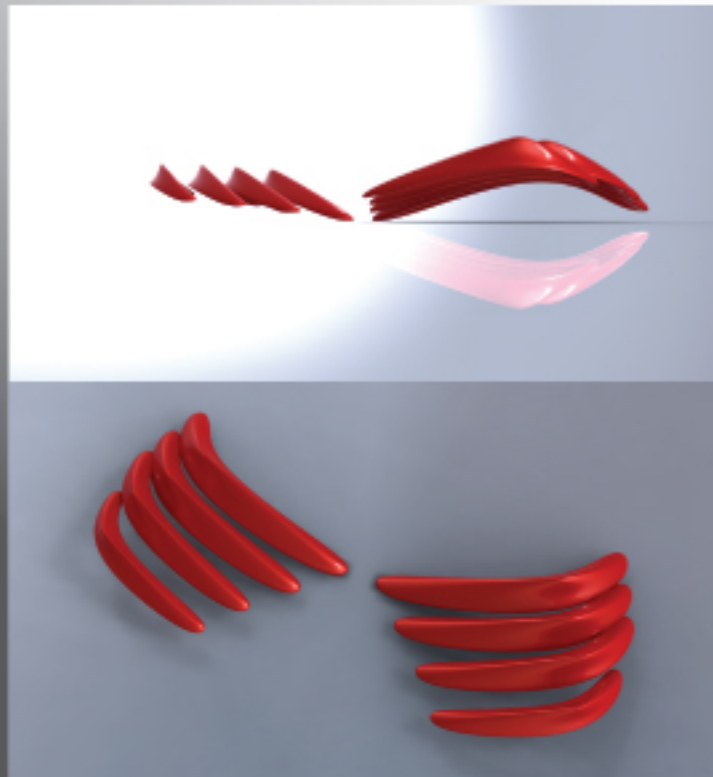
Nylon/Spandex



Flat lock stitch

- Collar bone, shoulder and rib cage protection
- Purposed padding would be molded EVA. 3 dimensional molded, with tapered edges so that padding is sewn to garment or in lycra sleeve
- Taking the innovative look and function of the EVA padding, and exposing it will lend to breathability and reduced weight. Laminated directly to the garment
- Back venting-stretch mesh

After working with a 3D designer, and explaining the concept, the following drawings were rendered as well as a proto type.



H.I.T.

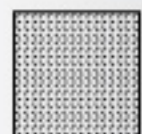
Compression Performance Line

HIGH IMPACT TECHNOLOGY

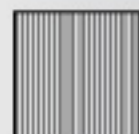
General Description:

Seamless technology that is heavier on yarn and compression than regular seamless.

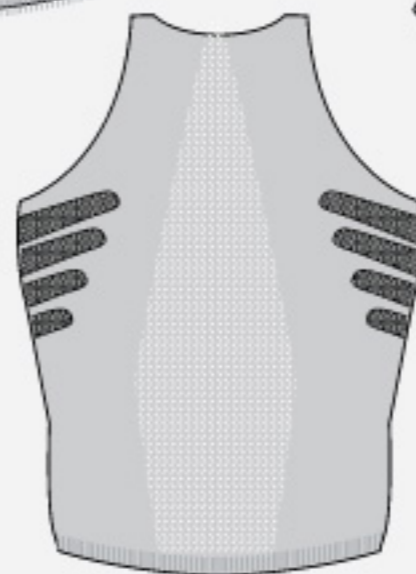
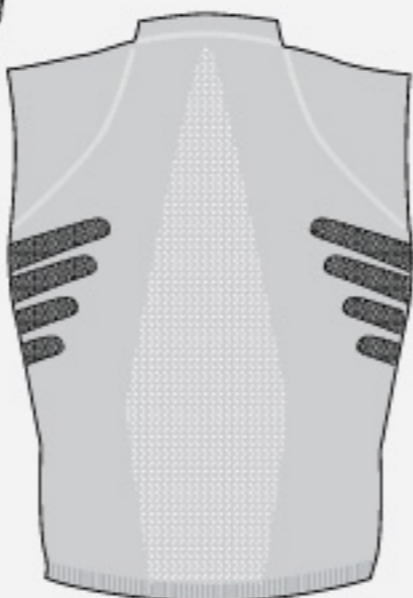
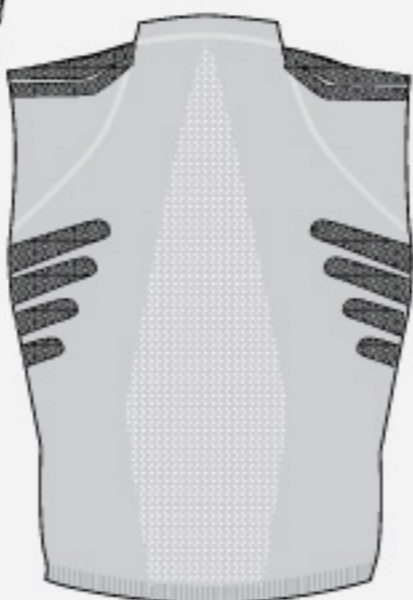
- Ultimate Compression
- Moisture management characteristics
- Combo of 2 colors of yarn to highlight structure and mesh areas
- Antimicrobial characteristics
- Support structure accentuates muscles
- HIT series pads in molded VIA foam, sewn straight to the garment
- Blend of Polyester and Spandex



MESH
Structure



SUPPORT
Structure



CommaDesign



H.I.T.

Padded Arm Sleeve

HIGH IMPACT
TECHNOLOGY

General Description:

Spandex arm sleeve created for slight padding

Flat lock stitch for next to skin comfort

Articulated pattern for superior fit

Molded EVA, chevron shaped padding for
maximum flexibility

Padding is laminated to spandex and sewn to
sleeve

Focus of garment is for basketball



Lyora
Structure



HIT
Structure

Front



Back



Pattern piece



Compression-Rugby short slv

General Description:

Short slv Gradient compression top combined with strategically placed padding for body, arm and shoulder protection

Fabrics:

Gradient compression
Molded EVA padding laminated to nylon spandex

Construction:

Flat-lock stitch with Fluff thread

Flat-lock stitch to secure padding to garment

Options:

Center Chest padding
Bicep padding
Spine padding

Optional garments:
Sleeveless top
Long Sleeve top

Shorts
Tights

FRONT



BACK



Nylon Spandex cover

Gradient Compression Warp Knit spandex



Exploded view of on pad cell
approximate density: 1-1.5cm thick



Similar type of construction, this pic taken from the factory that we would work with on this project

GP system

General Description:
Combination of Skins
Bio-Acceleration technology and
the latest in Global Positioning
for team sports.

A GP Device pocket with non
velcro closure. Molded Device
bed that adds shock absorption
for the wearer, upon impact.

Fabrics:
Garment
Skins gradient compression
spandex

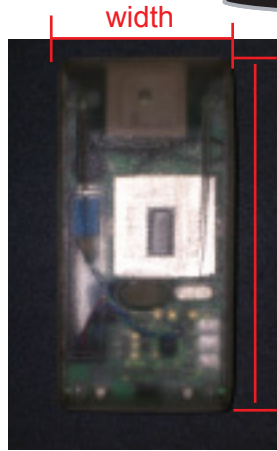
GP Pocket
Nylon Spandex 260 g/m2

Construction:
Flat lock seams- Fluff thread

Bonded GP pocket

Device dimensions:
width: 4.5cm
length: 9cm
height: 2cm

FRONT



length

BACK



height

Device lays in bed surrounded by padding
on all 4 sides and back. top exposed to lycra
cover



side cut out view

GP Device pocket

Spandex for less compression
against the spine

Pocket bonded seam

Stretch Flap cover/no velcro



Molded Foam GP Device bed

Molded EVA material

Acts as a bed to absorb shock upon
contact.

Smooth molded EVA surface enables
bed to slide into pocket easily

Option:
perforate this bed for breathability