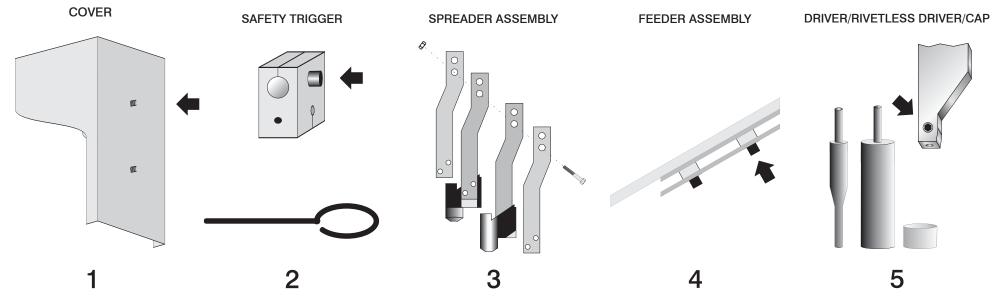
Setting up for Rivetless Metals



Remove the wing nut to remove the cover.

Loosen the set screw to remove the block and safety guide from the brass tube. Remove the nut that holds the jaws in place. Remove all four pieces and put them back together on the bolt for storage. Remove the single bolt that holds the feeder assembly. Do not take the assembly apart, take it off as a unit. Loosen the two set screws that hold the upper die in place. Remove the standard die and install the rivetless die. Keep the white protector on while transporting.

Reverse order to replace