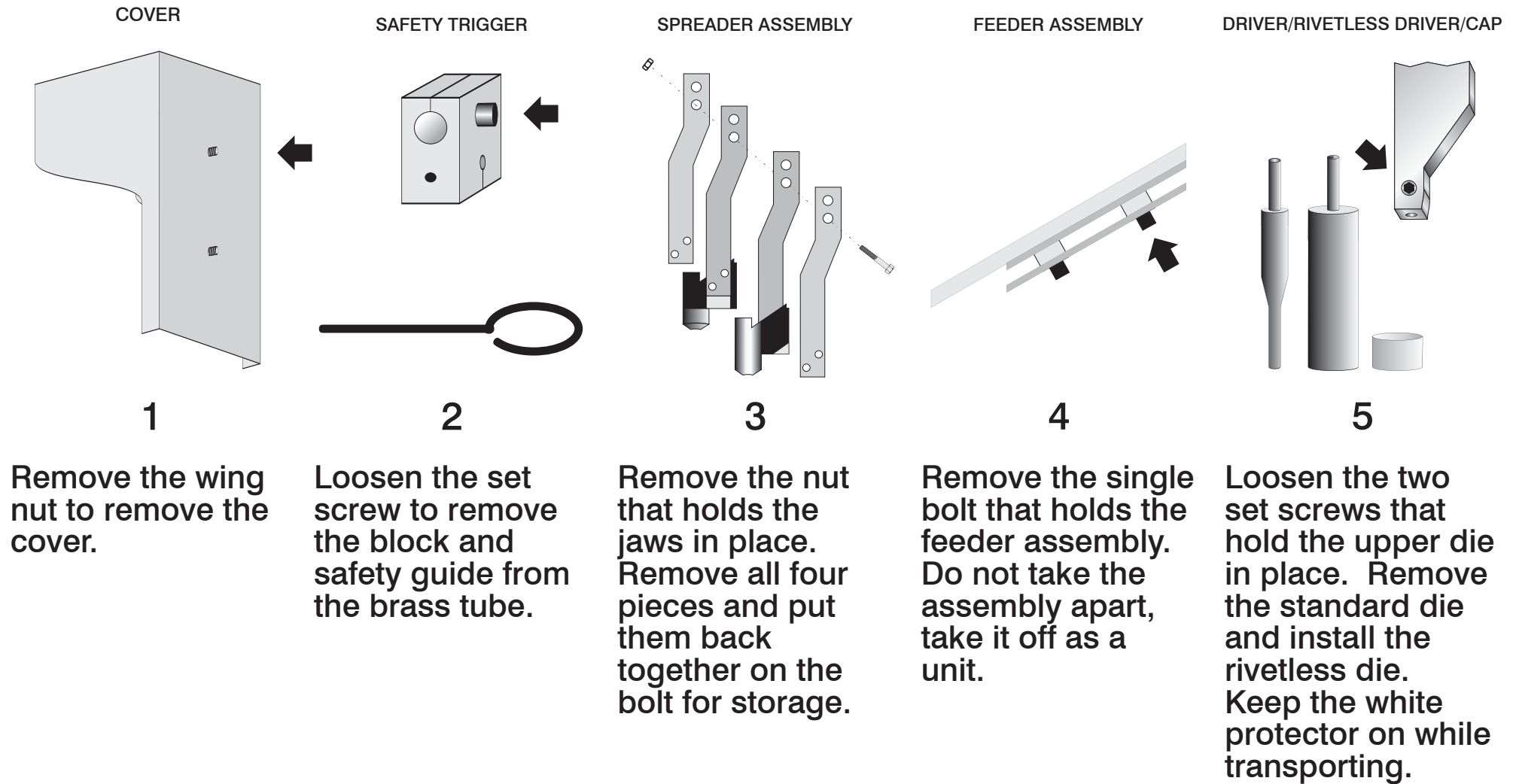


Setting up for Rivetless Metals



Reverse order to replace