

# **Design Engineering 1**

Small Sports Car – Space Challenge

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#### **1.0 Abstract**

This report will cover the challenges faced when designing for people, specifically where space is a constraint. The main objective is to design a sports car that satisfies the following requirements.

- must fit into the Japanese K class of vehicles
- must seat two people (97.5 percentile UK males / 2.5 percentile females)
- carry a small amount of luggage
- be powered by an internal combustion engine
- maximum dimensions of: length 3.3m, width 1.5m and height 1.2m
- maximum speed you require is approximately 100 mph on a flat road, and at this speed the motor needs to be producing its maximum power output

## 2.0 Contents

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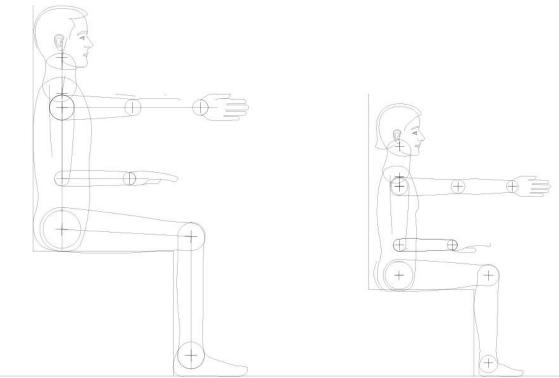
### 3.0 Introduction

To design a car under these constraints, I must firstly define and understand what those constraints are, and how they will affect the design. I need to do the relevant research to have adequate information to understand as accurately as possible what volumes of space will adequately fit two humans in the vehicle, wasting as little space as possible. Calculations will be made, to best determine the optimal engine specifications.

#### **4.0 Anthropometrics**

Not having done any vast statistical gathering, I used already available anthropometric data, table 1 in the appendices (1). I was able to build a model of a 97.5 percentile male and a 2.5 percentile females. Given that the statistical data isn't 100% accurate/ complete/ up to date, the design choices based on this data will also be inaccurate. However the data is sufficient enough to design a car that will accommodate approximately 95.44% of the population. Populations in the outer margins will either not fit to design, or fit with discomfort.

What is important to understand is what dimensions are most relevant. I need to understand how far someone needs to reach the gear stick for example, but allow enough tolerance so that if a person has short or long arms, there is no discomfort in reaching for it. The same applies for almost anything you would need to do in a car.



From left to right 97.5 percentile male, 2.5 percentile female

#### **5.0 Specifications**

I have thought up some design features that might help maximise the use of space, whilst allowing for space for: storage, the engine, the transmission, the suspensions, the fuel tank and also ground clearance.

Horizontally mounted straight cylinder engine- space saving engine configuration

Front wheel drive- remove the need for a prop shaft – less room to recline but more to stretch out – leaves space behind seat for fuel and luggage

Lowered suspension– to reduce overall height; however a lower roof means that to fit in 97.5 percentile males, the seats must recline.

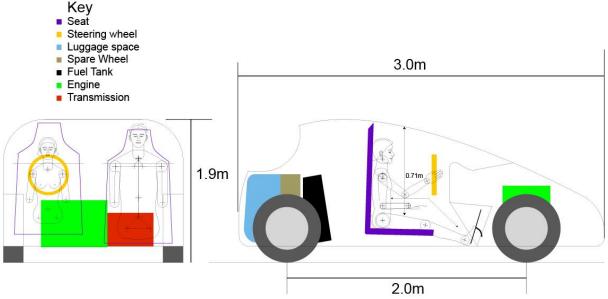
Adjustable seats and steering column - to allow people with longer or shorter legs to reach the controls.

Sensitive foot pedals- to compensate for shorter leg travel

Wide door- for a more horizontal entrance. Having a low roof will make it uncomfortable to keep bending over to enter the car, so a longer door will make it easier to put your legs in first.

There's almost an infinite amount of configurations possible, even under these design constraints. In reality a car manufacturer would be limited by time, resources, available technology, and money. So these specifications that I've laid out are hypothetically based on what's been done already, and what most trends with K Sports cars.

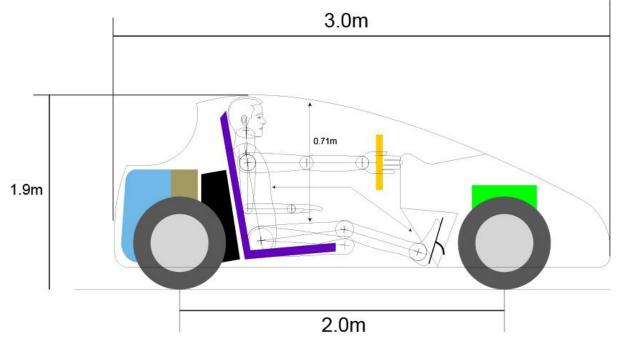
### 6.0 Layouts



Front view on the left side view on the right

This diagram above shows how a 2.5 percentile female can fit inside the vehicle, can reach the controls and sea over the steering wheel. Notice that the seat is adjusted closer to the steering wheel and is in an upright position.

The diagram below show how a 97.5 percentile male can fit inside the vehicle. Notice that the seat is fully reclined and moved all the way back. The steering wheel is also raised.



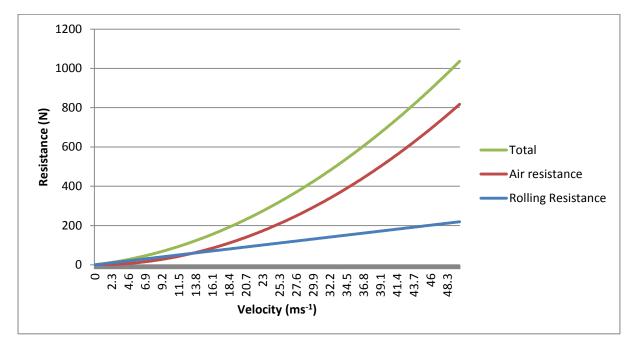
# 7.0 Calculations

Without taking into consideration the mass of vehicle (with/ without passengers of luggage), transmission efficiency, fuel efficiency, etc. an estimation of the power required to overcome rolling resistance, air resistance, to accelerate the car to 100 mph (44.704ms<sup>-1</sup>) can be made using this formula.

Total Resistance (N) =  $\left(\frac{1}{2}\rho \cdot C_d \cdot A \cdot V^2\right) + (RR \cdot V)$ 

 $ho = 1.293 kg^{-3}$   $C_d = 0.32$  (assumption based on Suzuki Swift (2))  $A = 1.58 m^2$  $V^{2=}$  velocity squared

 $(RR \cdot V)$  can be substituted for N = 4.38409  $\cdot V$ , an assumption can be made that the rolling resistance is equal to that of the air resistance when the vehicles velocity is at 30mph (13.4112ms<sup>-1</sup>).



At 100 mph (44.704ms<sup>-1</sup>) the total resistive force is 849.2789 Newtons.

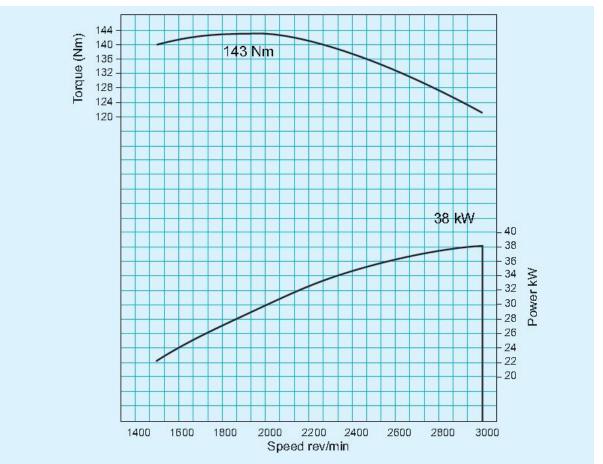
Using the formula:

Power = Force x Velocity

849.2789 x 44.704ms<sup>-1</sup> = 37.97 kW

This is requirement well below the K car regulations (3) *table 2 appendix*, any extra power would go towards carrying passengers and luggage.

I did some research online and found a suitable engine. Perking 404D-22 Industrial Engine 38 kW / 51 bhp @ 3000 rpm (4) meets the power requirements.



Peak Torque @ 1800rpm

Torque drops as the engines speed increases, meaning that increments of higher gear ratio need to be employed to improve acceleration.

To determine the top speed of the vehicle with this engine, a 1:1 end gear and a tyre size of 165/65 R 14 78h (5), this formula will produce the results.

Speed =  $\frac{\text{Tyre Radius \cdot RPM}}{168 \cdot \text{Gear Ratio}}$  (this equation uses imperial units, hence the 168 constant)

 $\frac{11.2" \cdot 3000 \text{rpm}}{168 \cdot 1} = 200 mph$  higher gear ratios will decrease the top speed, but improve acceleration, though that cannot be proven with this formula alone.

## 8.0 Conclusion

This brief report outlines the essentials for designing a car. Also how human variables can affect design and how optimisations can be made through calculations.

To take this design further I would need to produce a 3-dimension model, and work with more specific parts. Only then will I be able to determine, far more accurately how much space I can actually save. Also, I would need to generate 3-dimensional models of humans, spanning all the standard deviations of the population. Then I could calculate precisely where to put controls, and how big or small I need to make parts of the vehicle.

#### 9.0 References

1. Pheasant, Stephen. Anthropometrics an introduction. s.l. : BSI Education, 1990.

2. Automobile drag coefficient. http://en.wikipedia.org/wiki/Automobile\_drag\_coefficient. [Online]

3. Kei car. http://en.wikipedia.org/wiki/Kei\_car. [Online]

4. Suzuki Cappuccino 1989. http://www.carfolio.com/specifications/models/car/?car=17743. [Online]

5. Perkins 404D-22 Industrial Engine. *http://www.perkins.com/cda/files/334144/7/404D-22%20Industrial%20Engine%20PN1819.pdf.* [Online]

# **10.0 Appendices**

Anthropometric estimates for British adults (19 to 65 years)

Dimension s     Man (Percentiles)     Women (Percentiles)       5%     50%     95%     SD     5%     50%     95%     SD       Weight     55     75     95     12     45     63     81     11       1- Stature     1625     1740     1855     70     1510     1610     1710     62       2-Eye Height     1315     1425     1535     66     1215     1310     1405     58       4-Elbow Height     1005     1090     1175     52     930     1005     1080     46       6-Knuckle Height     690     755     820     41     660     720     780     36       7-Fingertip Height     590     655     720     38     560     625     690     38       8-Sitting Height     730     790     850     35     685     740     795     33       11-Sitting Shoulder Height     540     595     645     31     520     50     35     11	Table 1								
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3-Shoulder Height   1315   1425   1535   66   1215   1310   1405   58     4-Elbow Height   1005   1090   1175   52   930   1005   1080   46     5-Hip Height   840   920   1000   52   740   810   880   43     6-Knuckle Height   690   755   820   41   660   720   780   36     7-Fingertip Height   590   655   720   38   560   625   690   38     8-Sitting Height   850   910   970   36   790   850   910   35     9-Sitting Eye Height   730   790   850   32   505   555   605   31     11-Sitting Elbow Height   195   245   295   21   185   235   285   29     12-Thigh Thickness   135   160   185   15   125   155   185   17     13-Buttock-Knee Length   545   595   645   31   520   570   620   30 </th <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>									
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18-Biacromial Breadth   365   400   435   20   325   355   385   18     19-Elbow-elbow breadth   370   450   530   49   320   385   450   41     20-Hip breadth   310   360   410   29   305   370   435   38     21-Chest (bust) depth   215   250   285   22   205   250   295   27     22-Abdominal depth   220   270   320   32   205   255   305   30     23-Shoulder-fingertip length   720   780   840   36   650   705   760   32     24-Shoulder-elbow length   330   365   400   20   300   330   360   17     25-Elbow-fingertip length   440   475   510   21   440   430   460   19     26-Span   1655   1790   1925   83   1490   1605   1720   71     27-Elbow span   870   945   1020   47   780   850   920   43		420	465	510	28	355	395	435	24
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20-Hip breadth   310   360   410   29   305   370   435   38     21-Chest (bust) depth   215   250   285   22   205   250   295   27     22-Abdominal depth   220   270   320   32   205   255   305   30     23-Shoulder-fingertip length   720   780   840   36   650   705   760   32     24-Shoulder-elbow length   330   365   400   20   300   330   360   17     25-Elbow-fingertip length   440   475   510   21   440   430   460   19     26-Span   1655   1790   1925   83   1490   1605   1720   71     27-Elbow span   870   945   1020   47   780   850   920   43	19-Elbow-elbow breadth	370	450	530	49	320	385	450	41
22-Abdominal depth220270320322052553053023-Shoulder-fingertip length720780840366507057603224-Shoulder-elbow length330365400203003303601725-Elbow-fingertip length440475510214404304601926-Span165517901925831490160517207127-Elbow span87094510204778085092043	20-Hip breadth	310	360	410	29	305	370	435	38
23-Shoulder-fingertip length720780840366507057603224-Shoulder-elbow length330365400203003303601725-Elbow-fingertip length440475510214404304601926-Span165517901925831490160517207127-Elbow span87094510204778085092043	21-Chest (bust) depth	215	250	285	22	205	250	295	27
24-Shoulder-elbow length330365400203003303601725-Elbow-fingertip length440475510214404304601926-Span165517901925831490160517207127-Elbow span87094510204778085092043	22-Abdominal depth	220	270	320	32	205	255	305	30
25-Elbow-fingertip length     440     475     510     21     440     430     460     19       26-Span     1655     1790     1925     83     1490     1605     1720     71       27-Elbow span     870     945     1020     47     780     850     920     43	23-Shoulder-fingertip length	720	780	840	36	650	705	760	32
<b>26-Span</b> 1655179019258314901605172071 <b>27-Elbow span</b> 87094510204778085092043	24-Shoulder-elbow length	330	365	400	20	300	330	360	17
<b>27-Elbow span</b> 870 945 1020 47 780 850 920 43	25-Elbow-fingertip length	440	475	510	21	440	430	460	
	26-Span	1655	1790	1925	83	1490	1605	1720	71
<b>29 Standing everband reach</b> 2040 2170 2200 70 1805 204 0405 70	27-Elbow span	870	945	1020	47	780	850		43
<b>20-Standing overhead reach</b> 2040 2170 2300 79 1895 201 2125 70	28-Standing overhead reach	2040	2170	2300	79	1895	201	2125	70
<b>29-Sitting overhead reach</b> 1255 1355 1455 61 1150 1255 1340 58	29-Sitting overhead reach	1255	1355	1455	61	1150	1255	1340	58
<b>30-Forward reach</b> 835 890 945 33 760 810 860 30	30-Forward reach	835	890	945	33	760	810	860	30

Date	Maximum length	Maximum width	Maximum height	Maximum displacement		Maximum power	
				four- stroke	two- stroke		
8 July 1949	2.8 m (9.2 ft)	1 m (3.3 ft)		150 cc	100 cc	n/a	
26 July 1950	3 m (9.8 ft)	1.3 m (4.3		300 cc	200 cc		
16 August 1951		ft)		360 cc	240 cc		
4 April 1955			2 m (6.6	360	) cc		
1 January 1976	3.2 m (10.5 ft)	1.4 m (4.6 ft)	ft)	550	) cc		
March, 1990	3.3 m (10.8 ft)	,		660 cc		47 kW (64 PS; 63 hp)	
1 October 1998	3.4 m (11.2 ft)	1.48 m (4.9 ft)				.,	