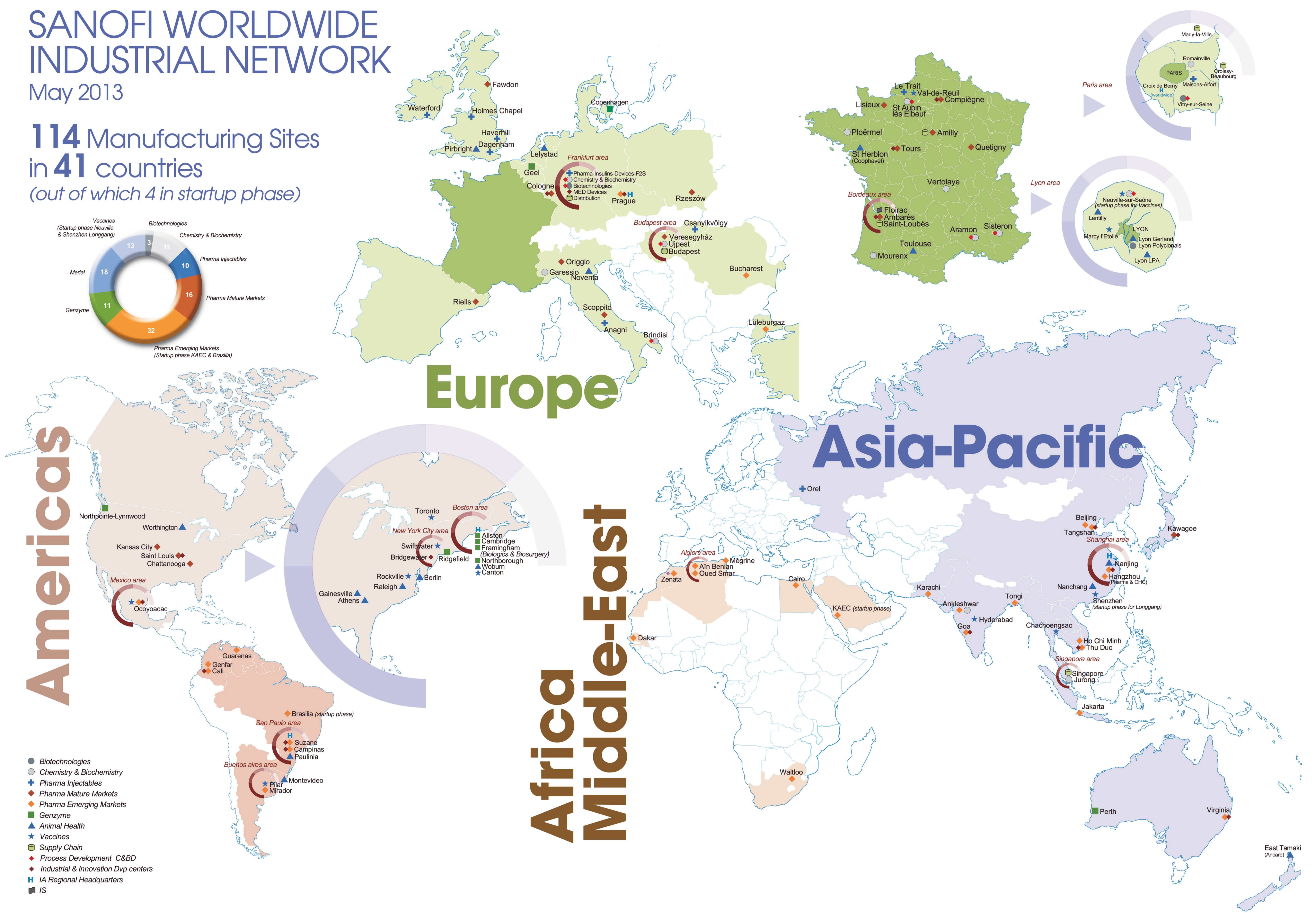
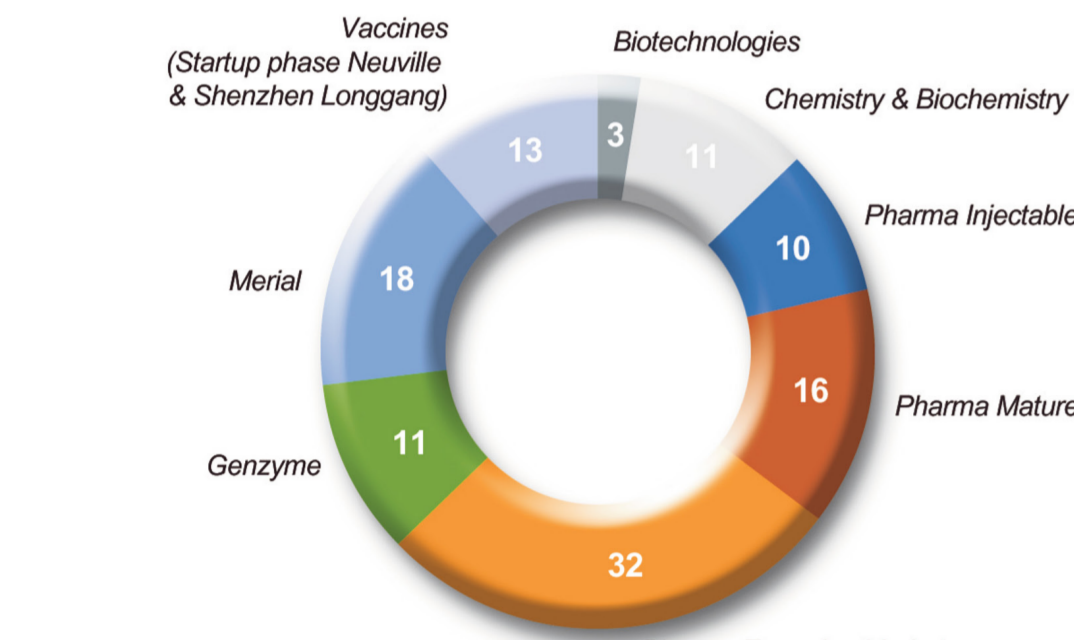


CEPIA A UNIQUE INDUSTRIAL NETWORK

SANOFI WORLDWIDE INDUSTRIAL NETWORK
May 2013

114 Manufacturing Sites
in **41** countries
(out of which 4 in startup phase)



FERMENTATION & BIOTECHNOLOGY

Customized product grade

SYNTHESIS

A portfolio of more than 60 APIs covering various therapeutic areas

CORTICOSTEROIDS & HORMONES

30 corticosteroids manufactured on a ton scale

OPIATES & OPIOIDS (FRANCOPIA)

World number 1 Codeine producer & exporter

PROSTAGLANDINS

World number 1, Process development & scale-up of new chemical entities



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CEPIA
SANOFI