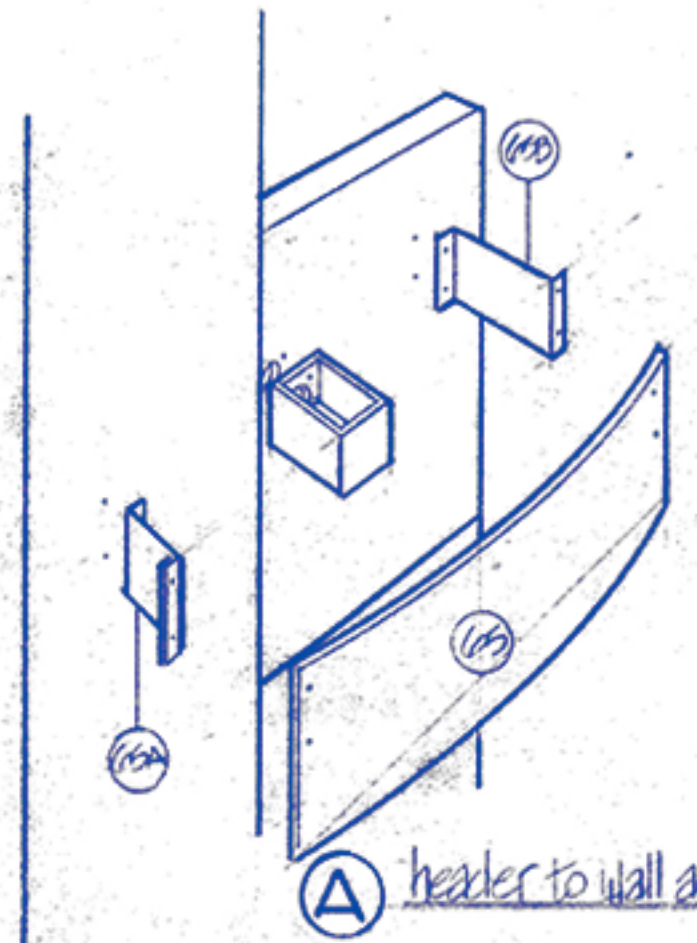


assembly instructions

1. bolt panel 2c to panel 4c with four 2"x1/4"x1/2 carriage bolts and wing nuts
2. bolt panel 4c to panel 4d with four 2"x1/4"x1/2 carriage bolts and wing nuts
3. position panels as per floorplan
4. bolt panel 4d to panel 4e with four 2"x1/4"x1/2 carriage bolts and wing nuts
5. bolt panel 61b to panel 4d with four 2"x1/4"x1/2 carriage bolts and wing nuts
6. bolt panel 61a to panel 4d with four 2"x1/4"x1/2 carriage bolts and wing nuts
7. bolt panel 61c to panel 4d with four 2"x1/4"x1/2 carriage bolts and wing nuts
8. bolt panel 61d to panel 4d with two 2"x1/4"x1/2 carriage bolts and wing nuts
9. bolt panel 41 to panels 41 and 42 with four 2"x1/4"x1/2 carriage bolts and wing nuts. cam bolts at top
10. bolt panel 43 to panels 41 and 44 with four 2"x1/4"x1/2 carriage bolts and wing nuts
11. bolt panel 62 to panels 43 and 44 with four 2"x1/4"x1/2 carriage bolts and wing nuts
12. bolt panel 62 to panels 62 and 61 with four 2"x1/4"x1/2 carriage bolts and wing nuts
13. bolt panel 62 to panels 62 and 61 with four 2"x1/4"x1/2 carriage bolts and wing nuts
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98. bolt panel 62 to panels 62 and 61 with four 2"x1/4"x1/2 carriage bolts and wing nuts
99. bolt panel 62 to panels 62 and 61 with four 2"x1/4"x1/2 carriage bolts and wing nuts
100. bolt panel 62 to panels 62 and 61 with four 2"x1/4"x1/2 carriage bolts and wing nuts



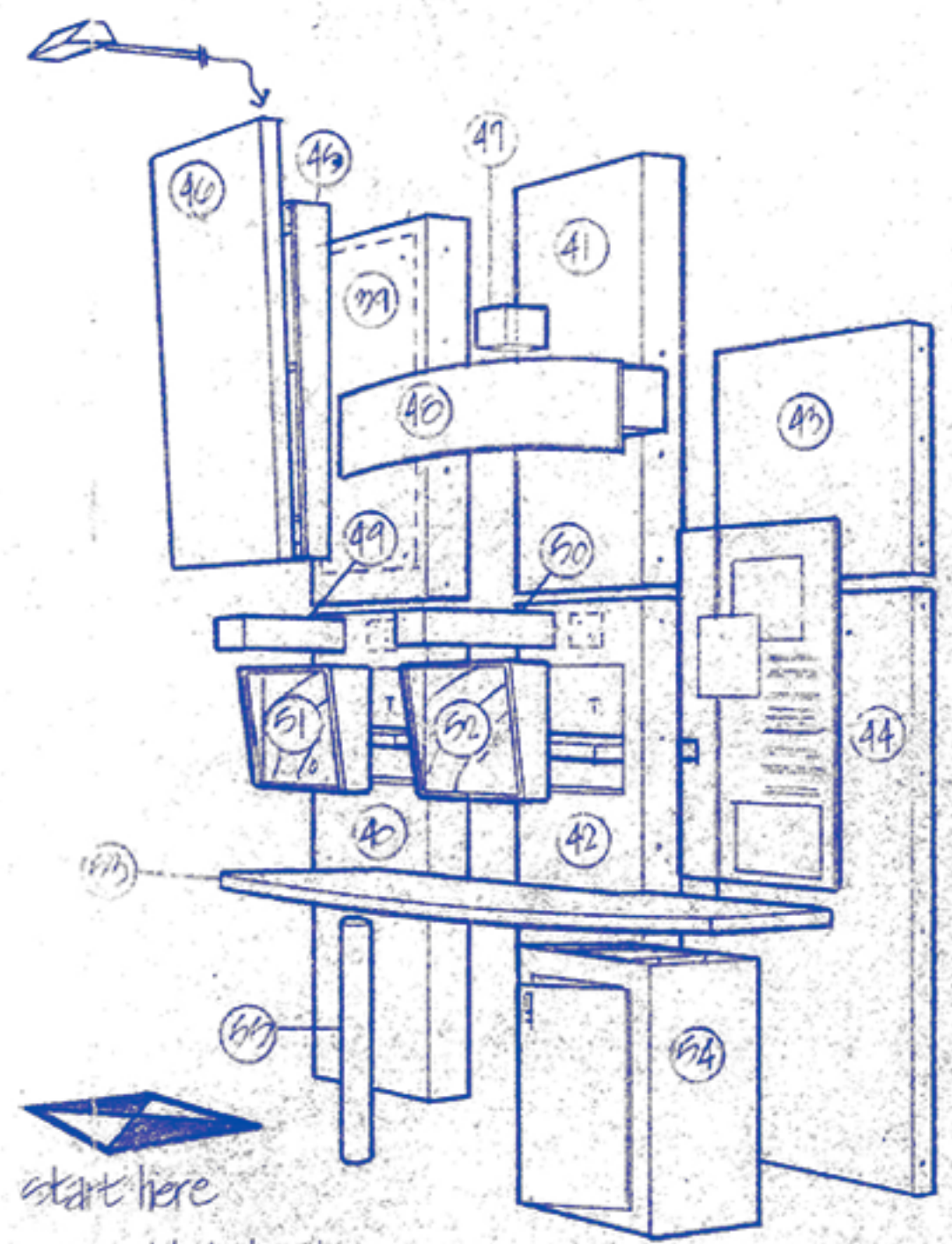
important!
verify with floor plan that the wall corners at panel 4c and 61 match placement and dimensions. this is critical for locating the rest of the exhibit.



header to wall assembly

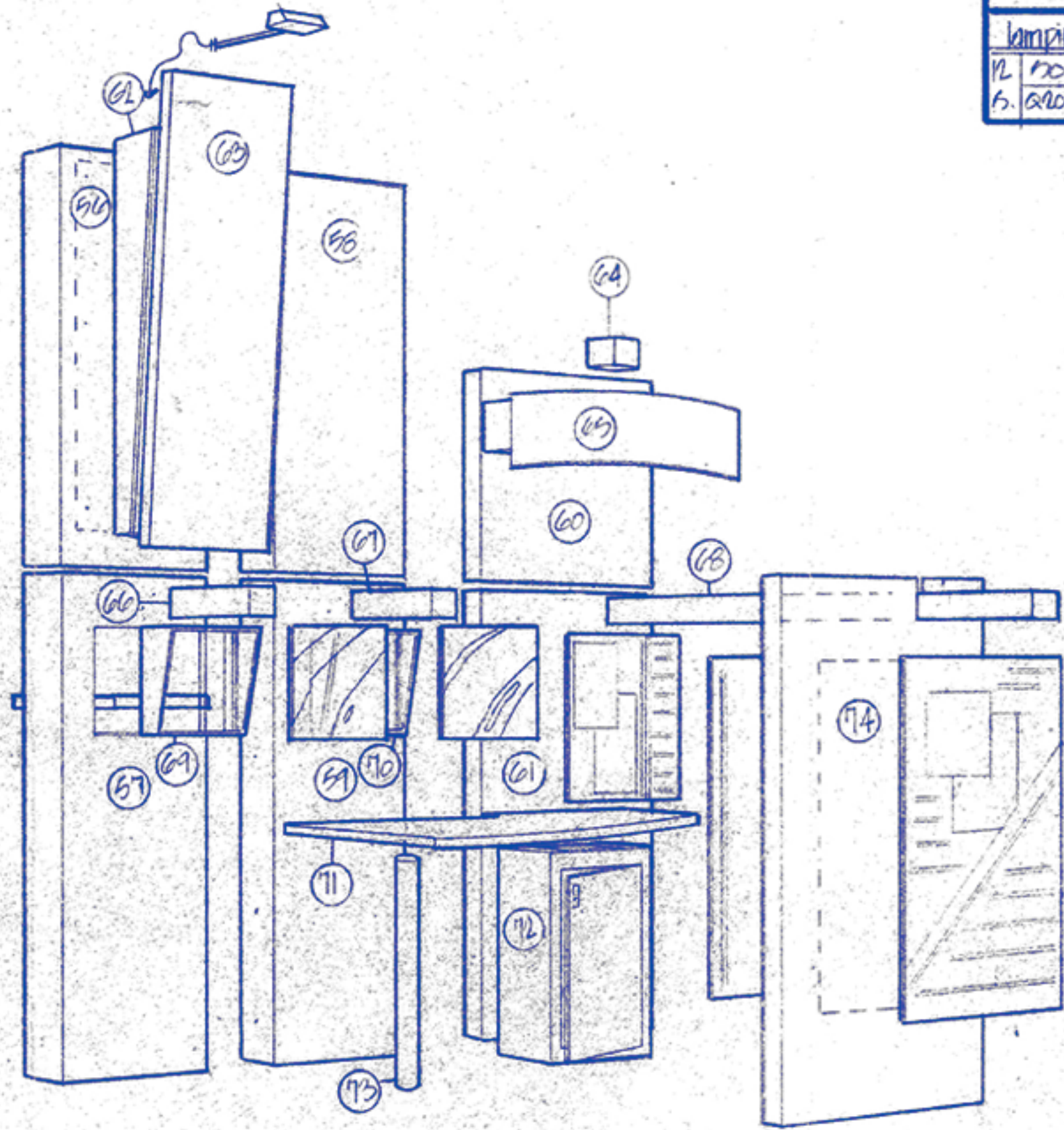
assembly instructions

1. mount pvc light assembly to wall panel with four 2"x1/4"x1/2 carriage bolts and wing nuts
2. mount stand off brackets to wall with four 1/2"x1/2 hex bolts and wing nuts
3. mount header to brackets with four 3/4"x1/4"x1/2 hex bolts and acorn nuts on face of header



assembly instructions (cont.)

64. run all down left side cables thru beams to transformer located in main tower. all low voltage cords are color coded and tie off to inside of main tower
65. feed all monitors from inside main tower
66. apply all graphic as shown with velcro, see floorplan and graphics sheet
67. clean up!



Exploded Assembly workstation side

hardware schedule	
225	2"x1/4"x1/2 carriage bolts
225	1/4"x1/2 wing nuts
12	2" marakoshi bolts
4	1/4" marakoshi bolts
8	2"x1/4"x1/2 carriage bolts with reverse wing nuts
8	2"x1/4"x1/2 hex bolts
10	3/4"x1/4"x1/2 hex bolts
10	1/4"x1/2 acorn nuts

finishing schedule	
pro max # 404-8772	
Bobstone # 45-2838955	
formica flat black	
formica # 601 brushed alum.	
Wiltzart # 1102-60	
auto. paint to match	
laminart 1404-T no form.	
carpet st. laurence 90	
smoked plex # 72514	

lighting schedule	
12	no w. mirco emt lamps
6	60075 c1 lamps