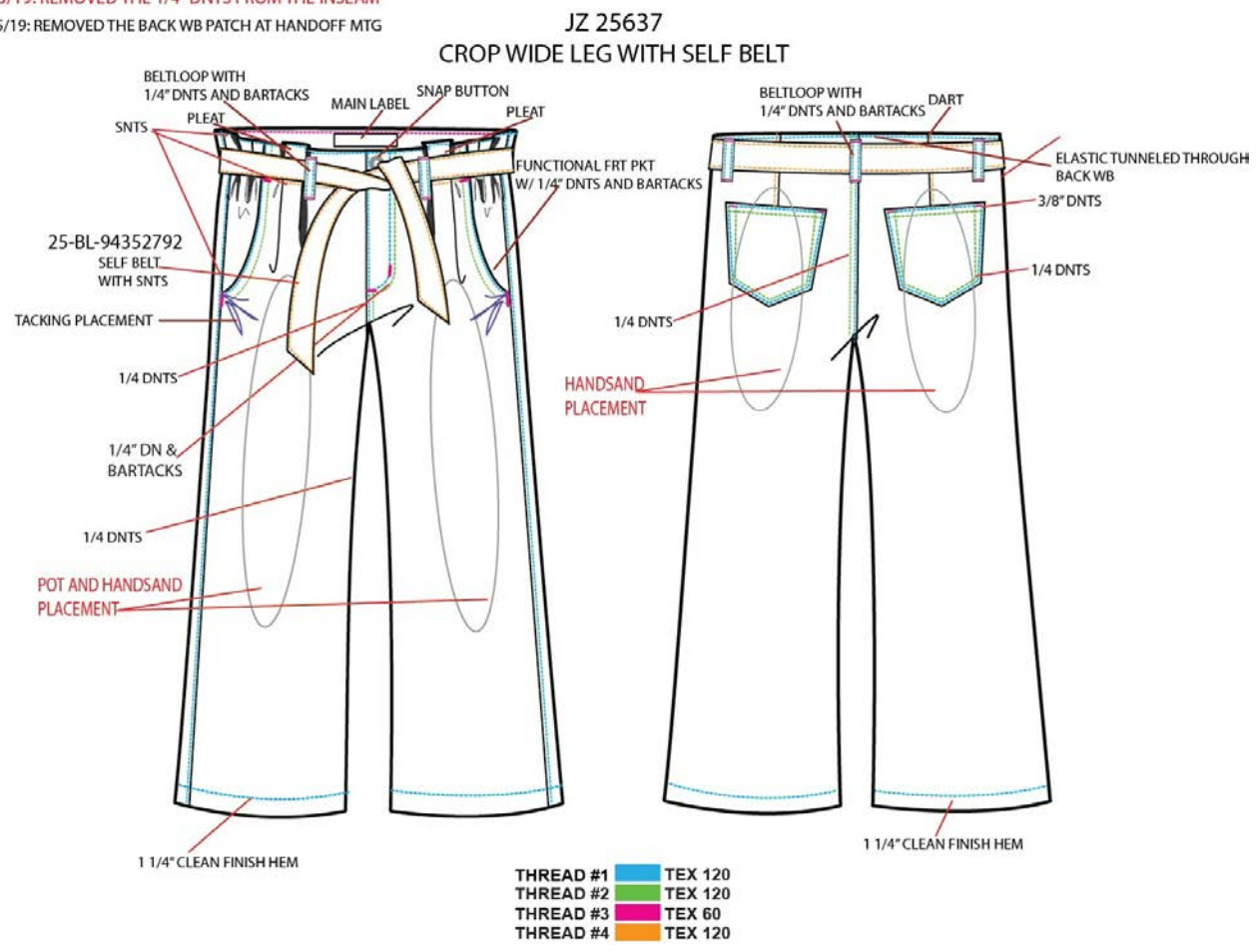


Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	

General Information Model with Belt Order Sent By Date Sent



8/23/19: REMOVED THE 1/4" DNTS FROM THE INSEAM
7/15/19: REMOVED THE BACK WB PATCH AT HANDOFF MTG



Proto General Comments

7/31/19: ADDED THE SELFT BELT WITH SWIFT TACK ATTACHMENT PROTO CONSTRUCTION DETAIL
=====

7/26/19: ADDED THE CROP HANGTAG
=====

7/18/19: REMOVED THE GENERIC HANGTAG
=====

7/16/19: REMOVED THE PATCH IN THE PROTO CONSTRUCTION DETAILS
=====

7/15/19: ADDED THE STYLE NUMBER, COLOR ABBREVIATION, PAPER TRIMS PROTO CONSTRUCTION DETAILS
=====

7/11/19: 4 PCS CO#12 BASE WASH AS JZ 25637 C#12 DATED 6/25/19
=====

6/27/19: REQUESTING 4 PCS CO#10 BASE WASH AS JZ 25637 CO#10 DATED 6/4/19. SEE SPECIFIC CONSTRUCTION PAGE. REQUESTING 4 PCS C#12
=====

6/17/19*** UPDATED FABRIC FOR C#12
=====

6/14/19*** ADDED:
C#12: M161013R INDG RE INDIGO DK ENZ + H.S + POTASSIUM SPRAY + SHADOW WHISKERS AS JZ 25637 C#10 DATED 6/4/19 + TACKING + CHEVRONS AS NJW-M78
*** NO TINT

Proto Combo Sketch Revised

Size Spec No

Size Range Name

Combo No **10** Revised Combo Status **Combo Selected** Page 1 of 1

Proto Description	Requested Date	Fabric Type
CROP WIDE LEG WITH SELF BELT	7/15/2019	Stretch Woven

Fabric Details			
Mill Ref No	Description	Supplier ID	Weight
M161013R INDG RE	sateen stretchy denim- INDG	076	9.25
Content		Construction	
54%CTN/21%POLY/23%RAY/2%SPX -elastic		120*70	

Wash Details			
Wash Code	Fabric Code	Wash Reference Number	Base Wash
005	XR	R20 _XR	Medium enzyme

Sample Sizes Required			
8			
Number of Pcs by Size			
4			
Requested Quantity 4			

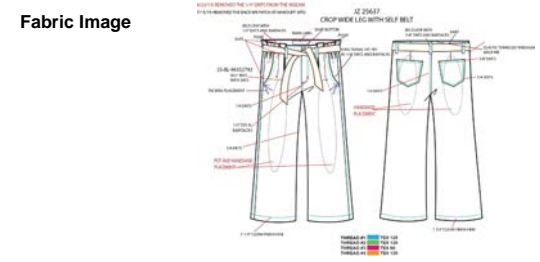
Pantone Ref

Color QRS ID

Color Abbreviation

BLUE DENIM MED

MDWS



Processes	Process Position
SHADOW WHISKERS	FRONT ONLY
POTASSIUM SPRAY	FRONT AND BACK
HAND SANDING	FRONT AND BACK
TACKING	FRONT POCKET

Trim Type	Div	Abvr	Ref No	Comments	Description	OK	Date Apprvd
Label	25	LB	42749174	COMBO A	MAIN LABEL GENERIC MEDIUM	•	
Elastic	25	EL	4211	1 1/2" WHITE: WALMART QUALITY- BACK ONLY	#4211 ELASTIC	•	
Zipper	25	ZR	ZIPPER	GOLDEN BRASS TEETH: #560 TAPE	#3 METAL ZIPPER DTM TAPE	•	
Pocketing	25	PK	40472/1	TC SEMI BLEACH	80%-20% 110x52/150DX30TC, 116 gsm	•	
Thread	25	TH	TEX120 1	W43005	TEX120 (TKT25) THREAD 1	•	
Thread	25	TH	TEX120 2	W43484	TEX120(TKT25) THREAD 2	•	
Thread	25	TH	TEX60 3	W43005	TEX60(TKT50) THREAD 3	•	
Thread	25	TH	TEX120 4	W45657	TEX120(TKT25) THREAD 4	•	
Snap	25	SN	33338890	27L GY-29 BRIGHT TIN- 1PC (8-18)	JORDACHE SNAP	•	
Snap	25	SN	33338890	24L GY-29 BRIGHT TIN- 1PC (5-7)	JORDACHE SNAP	•	
Patch	25	PT	42749282	COMBO A	JORDACHE NEW BACK WB PATCH	•	
Belt	25	BL	94352792	COMBO B	SELF TIE BELT	•	
Other	25	OT	SWIFT TA	1" SWIFT TACK- CLEAR, FOR SELF BELT	SWIFT TACK - CLEAR	•	
Care-Label	25	CL	33336411	COMBO A	PRINTED SATIN CARE LABEL	•	
Label	25	LB	SPT 489	STYLE LABEL	STYLE NUMBER LABEL	•	
Hang-Tag	25	HT	94352917	COMBO A	WIDE LEG CROP HANG TAG	•	
Hang-Tag	25	HT	42748422	COMBO A	SAVE THE EARTH REPREVE HEART	•	

General Comments

M161013R INDG RE MEDIUM ENZYME SHADOW WHISKERS+POTASSIUM SPRAY+ HANDSANDING+ TACKING

7/26/19: ADDED THE CROP HANGTAG
=====

7/18/19: REMOVED THE GENERIC HANGTAG
=====

7/15/19: ADDED THE CORRECT ELASTIC REFERENCE & PLACEMENT
=====

6/27/19: REQUESTING 4 PCS BASE WASH AS JZ 25637 CO#10 DATED 6/4/19. SEE SPECIFIC CONSTRUCTION PAGE
=====

M161013R INDG RE MED ENZ BASE WASH FOLLOW JZ 25637 C#5 DATED 4/11/19 + SHADOW WHISKERS AS JZ 25637 C#5 DTED 4/11/19 + POTASSIUM SPRAY + H.S

Combo Received <input type="checkbox"/>	Date Rec <input type="text"/>	Wash Approved <input type="checkbox"/>	Date Approved <input type="text"/>	Combo Selected <input checked="" type="checkbox"/> JEANS-WEAR\soderlund	Date Selected <input type="text"/>	Combo Approved <input type="checkbox"/>	Date Approved <input type="text"/>
-----------------------------------------	-------------------------------	----------------------------------------	------------------------------------	-------------------------------------------------------------------------	------------------------------------	-----------------------------------------	------------------------------------

Wash Reference for Combo No 10

Wash Ref No

_XR

ID

R20

Front



Back



Detail 1

Detail 2

Detail 3

Comments



M161013R INDG RE MEDIUM ENZYME
SHADOW WHISKERS+POTASSIUM SPRAY+
HANDSANDING+ TACKING
DATED: 11-JULY-2019



Style No 1330	Reference	Size Sample	HT Date	Received	Factory HK- Office
Division Girls	Season Spring 2020	Product Type Pants		Size Spec No JZ405 JZ 25637	

Size Range Name **4/5(XS) to** BASESIZE **7/8 (M)**

Additional Comments

P O M	P O M Description (Values)	7/8 (M)	Act	Var	REV	+ or -
PS103	Back pkt length @ side	3 3/4	3 5/8	- 1/8		
PS101	Back pkt width @ bottom	4	3 3/4	- 1/4		
PP808	Back Pkt plcmnt frm Top of w/b @ CB	3 1/4	3 1/8	- 1/8		
PP809	Back Pkt plcmnt frm Top of w/b @ SS	3 1/4	3 1/8	- 1/8		
O09	Back pocket position from back rise	1 1/8	1	- 1/8		
DT102	Back dart length	4	3 1/2	- 1/2	3 1/2	
Q10	Belt loop width	3/8	3/8	0		
LP200	Belt loop length	2	2	0		
bl080	Belt Loop Placement from WB Edge	1/2	1/2	0		
TC890-J	Paperbag pleat depth (each side)	3/4	3/4	0		
TC892-J	Paperbag pleat plcmnt frm frt pkt opng	3/4	1	1/4		
TC890-J	Paperbag pleat width	1	7/8	- 1/8		
BL021	Belt length	46	46 1/4	1/4		
BE100	Belt width	1 1/4	1 1/8	- 1/8		

7/30/2019:2nd fit sample
 H/T date: 7/20/2019
 CO# 05 Fabric: M161013R INDG / Co10 / 40%
 Status : Approve with Corrections. Please submit Ref sample.

Due to timing this samples was approved.

 Waist was too small.
 Hip and Thigh was too small.

- 1) Waist relaxed meas. 24" - S/b 24 1/2"
- 2) Knee meas. 16" - S/b 16 1/2"
- 3) Leg Opening meas. 16 5/8" - S/b 17"
- 4) Please bring the Inseam back to specs.
- 5) I removed the Mid Thigh from specs . Please make sure pattern from Thigh to Knee is more smoother straighter fit.
- 6) Back Waist on pattern measures 15 1/2". Please increase pattern 1" need pattern to be 16 1/2" at back wasit.
- 7) Please Increase the following
 - A) Low Hip - Pls Rev; to 31" i/o 30 1/4"
 - B) Thigh - Ps Rev. to 18 3/4" i/o 18 1/4"
 - C) Zipper length - Pls Rev. to 3 3/4" i/o 3 1/4"(update on 8/1/19 as per pattern maker)
 - D) Back Dart length - Pls Rev, to 3 1/2" i/o 4" (Dart is Measrued from Blw WB)

Thanks Maida

Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	

Belt Specs Model with Belt Order Sent By Date Sent 3/19/2019



Belt Ref No	Description	Image Reference
94352792	SELF TIE BELT	

Larger Image Reference

Comments

P O M	DESCRIPTION (Values)	4/5	6/6X	7/8 (M)	10/12	14/16
BE100	Belt width			1 1/4		

How To Measure

Belt HTM Instructions

Style No

1330

Size Spec No

JZ405

HT Date

Reference No

Hip and Thigh is too small -
Pls see Revised Specs

Increase Back Waist pattern 1"
to finish at 16 1/2"



JZ 25637 (25-1330) 2nd Fit 7/30/19

Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT			Designer	
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	



Construction Details

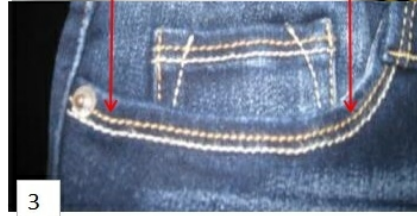
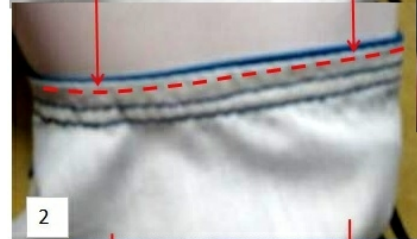
Model with Belt Order Sent By Date Sent 3/19/2019

OPTION: (A) or (B) depends on the styles details

(A) Add an extra (BACKSTITCH) to inside pocket opening (pocketing must be turned in 1/16" - 1/8") to make sure all excess fabric are smooth out before topstitching.

(B) Or add taping to inside front pocket opening using pocketing fabric.

Pocketing with or without taping must be turned at least (1/16" - 1/8") to make sure all excess fabric are smooth out before topstitching; to avoid pocketing extending over the edge.




OPTION (A) OR(B) DEPENDS ON THE STYLE DETAILS FOR FRONT PKT INSIDE OPENING



3 thread overlock bottom of front fly

3 thread over lock bottom of front fly


Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT			Designer	
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	



Construction Details Model with Belt Order Sent By Date Sent




Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	



Construction Details Model with Belt Order Sent By Date Sent 3/19/2019


STYLE # LABEL PLACEMENT:
THE STYLE LABEL AND CARE LABEL ARE ATTACHED TOGETHER INSIDE THE WEARER'S LEFT SIDE SEAM
THE CARE LABEL IS ON TOP OF THE STYLE# LABEL



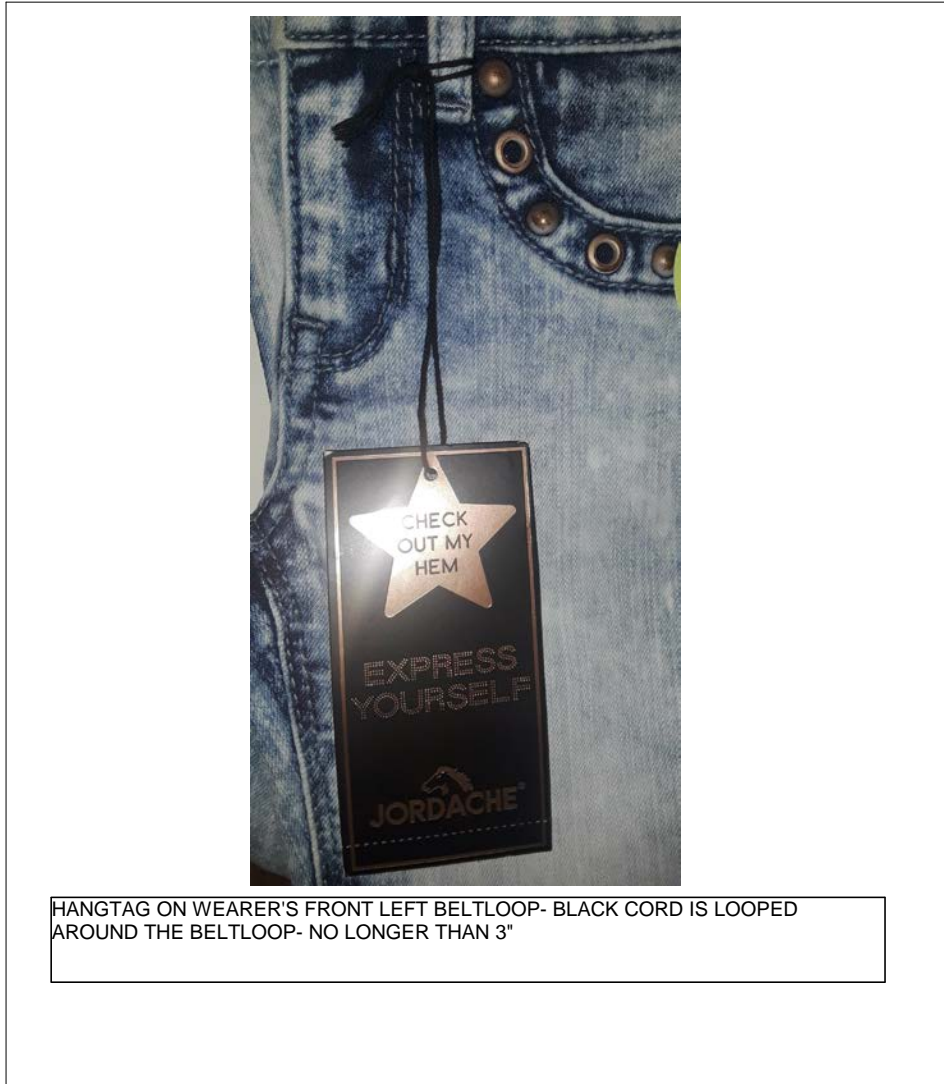


PLACED ON WEARER'S RIGHT UNDER THE BOTTOM WAISTBAND
JUMPER: 1 " BELOW THE DN STITCH ARMHOLE
WITH 3" SWIFT TACK- GIRLS


Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT			Designer	
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	



Construction Details Model with Belt Order Sent By Date Sent 3/19/2019

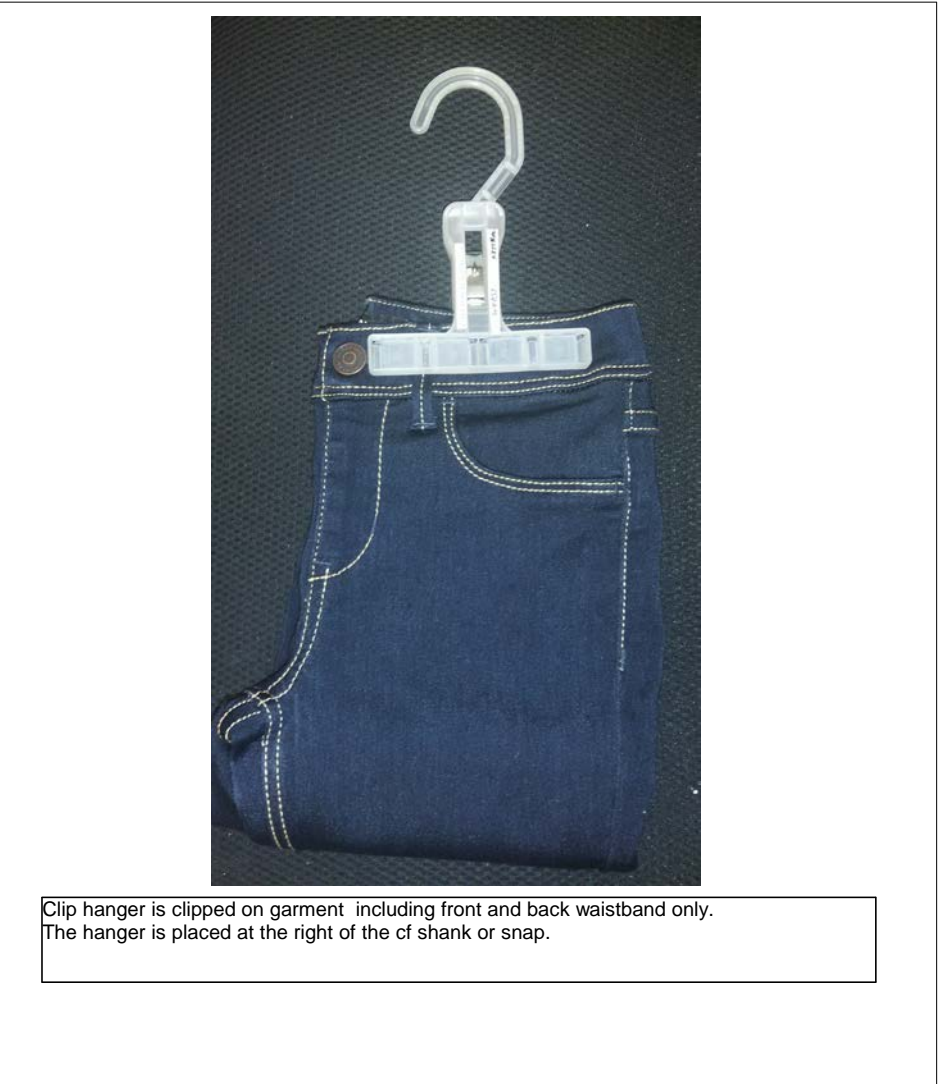


Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	



Construction Details

Model with Belt
 Order Sent By
 Date Sent



Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	



Construction Details

Model with Belt

Order Sent By

Date Sent 3/19/2019

7-16 H-Rack Folding and Packing- Stores
Tri-fold
Hanger is clipped to front/back waistband portion only

1st Fold



2nd Fold



Front View



7-16 H rack Tri-Folding and Packing Stores
Front and Back waistband only are clipped, no other nip-folded or hem is included

4-6 H-Rack Folding and Packing- Stores
Bi-fold at knee
Hanger is clipped to front/back waistband only

Back View



Front View



4-6 H rack Bi-Folding and Packing Stores
Front and Back waistband only are clipped, no hem is included

Season	S_20 Spring 2020	Division	25 Girls	Product Type	01 Pants
Style No	1330	Customer	WM Wal*Mart Stores	Line Group	2 ROUND 2
Proto No	JZ 25637	Description	CROP WIDE LEG WITH SELF BELT	Designer	
Ref No		Factory	001 HK- Office	Created By:	JEANS-WEAR\jsoderlund



Construction Details

Model with Belt

Order Sent By

Date Sent **3/19/2019**

ANKLE SKINNY FOLDING PACKING S'19- ECOM



Step 1: Lay pant flat- facing back Step 2: Half fold jean at front rise vertical Step 3: Fold jean up to thigh area

Step 4: Fold jean up again to bottom wb, creating triple fold (Bi-fold for 4-6 range) Step 5: Flip jegging over to show front view and place in polybag for shipping

ANKLE SKINNY FOLDING PACKING FOR ECOM

Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	

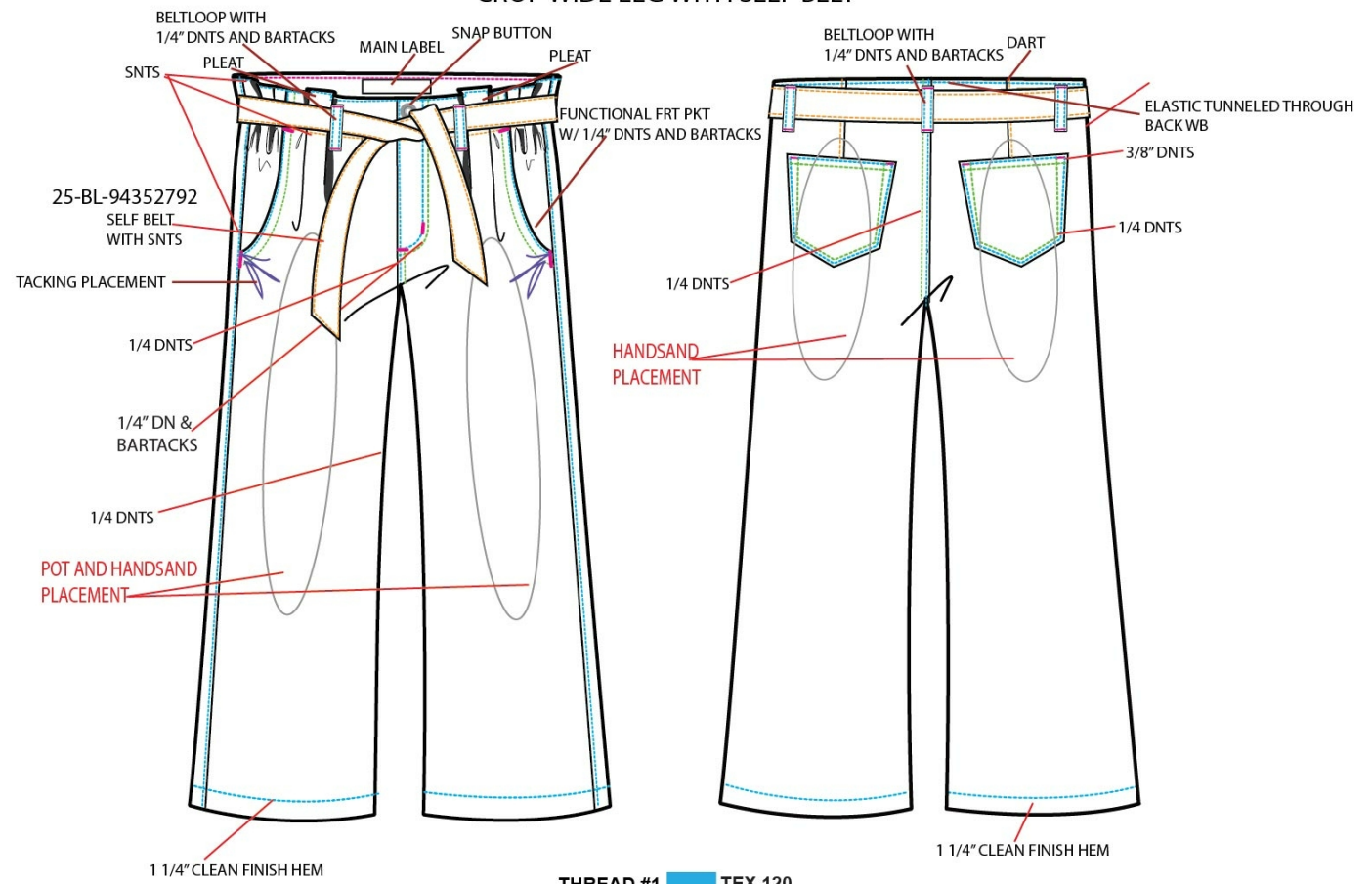


Specific Construction Detail

Model with Belt Order Sent By Date Sent 3/19/2019

8/23/19: REMOVED THE 1/4" DNTS FROM THE INSEAM
 7/15/19: REMOVED THE BACK WB PATCH AT HANDOFF MTG

**JZ 25637
 CROP WIDE LEG WITH SELF BELT**



- THREAD #1 ■ TEX 120
- THREAD #2 ■ TEX 120
- THREAD #3 ■ TEX 60
- THREAD #4 ■ TEX 120

Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT		Designer		
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	

Trim Display Card Model with Belt Order Sent By Date Sent




Trim Card 1 of 5

Trim Ref	Trim Type Description	Trim Image
94352792	Belt	
33336411	Care-Label	
@WAISTBAND	Elastic	
4211	Elastic	

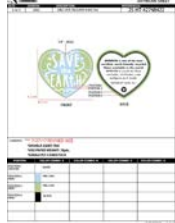
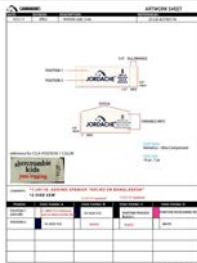
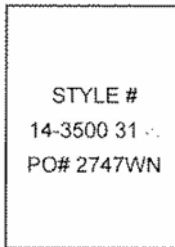
Trim Group ID	Trim Group Description

General Trim Comments

Season	S_20 Spring 2020	Division	25 Girls	Product Type	01 Pants	
Style No	1330	Customer	WM Wal*Mart Stores	Line Group	2 ROUND 2	
Proto No	JZ 25637	Description	CROP WIDE LEG WITH SELF BELT	Designer		
Ref No		Factory	001 HK- Office	Created By:	JEANS-WEAR\jsoderlund	


Trim Display Card Model with Belt Order Sent By Date Sent **3/19/2019**

Trim Card 2 of 5

Trim Ref	Trim Type Description	Trim Image
42748422	Hang-Tag	
94352917	Hang-Tag	
42749174	Label	
SPT 489	Label	


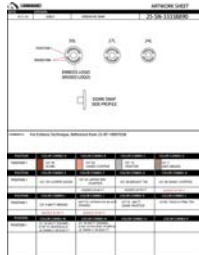
Trim Group ID	Trim Group Description

General Trim Comments

Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330	Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2	
Proto No	JZ 25637	Description	CROP WIDE LEG WITH SELF BELT			Designer		
Ref No		Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund		

Trim Display Card Model with Belt Order Sent By Date Sent


Trim Card 3 of 5

Trim Ref	Trim Type Description	Trim Image
SWIFT TA	Other	
42749282	Patch	
40472/1	Pocketing	
33338890	Snap	

Trim Group ID	Trim Group Description

General Trim Comments

Season	S_20	Spring 2020	Division	25	Girls	Product Type	01	Pants
Style No	1330		Customer	WM	Wal*Mart Stores	Line Group	2	ROUND 2
Proto No	JZ 25637		Description	CROP WIDE LEG WITH SELF BELT			Designer	
Ref No			Factory	001	HK- Office	Created By:	JEANS-WEAR\jsoderlund	




Trim Display Card Model with Belt Order Sent By Date Sent

Trim Card 4 of 5

Trim Ref	Trim Type Description	Trim Image
TEX120 1	Thread	
TEX120 2	Thread	
TEX60 3	Thread	
TEX120 4	Thread	

Trim Group ID	Trim Group Description

General Trim Comments

Season	S_20 Spring 2020	Division	25 Girls	Product Type	01 Pants	
Style No	1330	Customer	WM Wal*Mart Stores	Line Group	2 ROUND 2	
Proto No	JZ 25637	Description	CROP WIDE LEG WITH SELF BELT	Designer		
Ref No		Factory	001 HK- Office	Created By:	JEANS-WEAR\jsoderlund	

Trim Display Card Model with Belt Order Sent By Date Sent

Trim Card 5 of 5

Trim Ref	Trim Type Description	Trim Image
ZIPPER	Zipper	
	Zipper	

Trim Group ID	Trim Group Description

General Trim Comments