

STYLE DETAILS

Vendor/Factory Name	orange international	Delivery	1.21.13	Date Created/By		Sketch or Photo
Style No.	20389	Vendor Product No.	6367	Date Modified/By	08.28.2013 TA	
Buyer Name	michelle /lindsay	Style Description	bleached wash lyocell tunic	Date PP Approved/By	11.1.2013 TA/ws	
Dept. No.	250	Fabric	lyocell	Date TOP Approved/By		
Tech Designer	Theresa	Fiber Content	100% lyocell	Status	production	

SKETCH DETAILS

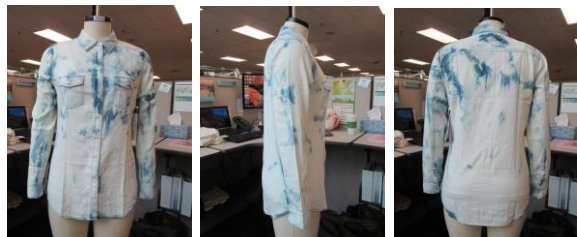


SAMPLE EVALUATION

Vendor/Factory Name	orange international	Delivery	1.21.13	Date Created/By	0	Sketch or Photo
Style No.	20389	Vendor Product No.	6367	Date Modified/By	08.28.2013 TA	
Buyer Name	michelle /lindsay	Style Description	bleached wash lyocell tunic	Date PP Approved/By	11.1.2013 TA/ws	
Dept. No.	250	Fabric	lyocell	Date TOP Approved/By	0	
Tech Designer	Theresa	Fiber Content	100% lyocell	Status	production	
1st FIT SAMPLE 08.28.2013						

POM CODE	Points of Measure	TOL +/-	Target Spec Size M	Vendor 8/27/2013	Difference vs. Target	Maurices mc 8.26.13	Difference vs. Target	Revised Spec
LTH100	Front Body Length from Front HPS	1/2	30 1/2	30 3/8	- 1/8	30	- 1/2	30 1/2
LTH102	Back Body Length from CB Neck Seam	1/2	30	30 1/4	1/4	30 1/4	1/4	30
BST101	Chest width @ 1" below armhole	1/2	20	20	0	20	0	20
WST200	Waist position from HPS	0	16	16	0	16	0	16
WST100	Waist width	1/2	18 1/4	18 1/4	0	18 1/4	0	18 1/4
SWP101	Sweep width straight	1/2	21	21	0	20 3/4	- 1/4	21 1/2
SHR100	Shoulder slope	1/8	1 1/4	1 1/4	0	1 3/4	1/2	1 1/4
NCK108	Neck Width from HPS Seam to Seam	1/4	6 1/2	6 1/2	0	6 7/8	3/8	6 1/2
NCK200	Front neck drop from HPS to Seam	1/4	3 1/2	3 1/2	0	3 5/8	1/8	3 1/2
NCK300	Back neck drop from HPS to Seam	1/8	5/8	5/8	0	5/8	0	5/8
ACR300	Across Shoulder, back	3/8	15 1/4	15 5/8	3/8	15 5/8	3/8	15 1/4
ACR102	Across Front @ 5" down from HPS	3/8	14	14	0	14	0	14
ACR202	Across Back @ 5" down from HPS	3/8	14 3/4	14 3/4	0	14 3/4	0	14 3/4
ARM103	Armhole Straight	1/4	8 1/2	8 3/8	- 1/8	8 1/4	- 1/4	8 1/2
SLV400	Upper arm width @1" below AH	3/8	7 1/8	7	- 1/8	7	- 1/8	7
SLV402	Sleeve opening width, L/S	1/8	4 3/8	4 1/4	- 1/8	4 1/4	- 1/8	4 3/8
SLV100	Sleeve length from shoulder, L/S	3/8	25 1/2	25 5/8	1/8	25 5/8	1/8	25 1/2
0	Armhole depth from HPS - development only	0	9 1/4	9 5/8	3/8	9 5/8	3/8	9 1/4
SHR100	Shoulder Seam Forward from HPS	1/8	1 1/4	1 1/4	0	1 1/8	- 1/8	1 1/4
CLR101	CB Collar Stand Height	1/8	7/8	1 1/8	1/4	1 1/8	1/4	7/8
CLR100	CB Collar Height	1/8	1 3/4	1 7/8	1/8	2	1/4	1 3/4
CLR102	Collar Point Height	1/8	2 1/2	2 3/8	- 1/8	2 1/2	0	2 1/2
CLR200	Collar length Point to Point (whole meas)	1/2	17 1/4	17 1/2	1/4	17 3/8	1/8	17 1/4
0	Collar Stand Length (whole meas)	1/2	16 1/4	16 1/2	1/4	16 1/2	1/4	16 1/4
PKT143	Pocket placement from HPS	1/4	8 7/8	9 1/4	3/8	9	1/8	8 7/8
PKT145	Pocket placement from CF	1/4	1 3/4	2	1/4	1 3/4	0	1 3/4
PKT103	Pocket Length @ center including flap	1/8	4 3/4	4 7/8	1/8	4 3/4	0	4 3/4
PKT122	Pocket width @ top edge	1/8	3 3/4	3 3/7	- 9/28	3 3/4	0	3 3/4
DRT106	Bust dart length from side seam	0			0			4 1/2
DRT102	Bust dart placement from AH @ side seam	0			0			2 1/2
DRT112	Bust dart point placement from HPS	1/4			0			10 1/2
0	Bust dart depth @ side seam (folded)	1/8			0			1
0	0				0			

STATUS: Approved with corrections/changes, proceed with PP as detailed in comments.



FIT COMMENTS:

1. Add bust darts, same as style 12951 (6002)
2. Front body length from HPS: increase 1/2" from sample to 30 1/2".
3. Sweep width: increase to 21 1/2".
4. Shoulder slope: +1/2" to spec, review and correct to 1 1/4".
5. Neck width: +3/8" to spec, review and correct to 6 1/2".
6. CB collar stand height and CB collar height: +1/4" to spec, review and reduce 1/4", see updated specs.
7. Add 1/4" folded pleat depth to sleeve at cuff join, to add room to sleeve to roll.

CONSTRUCTION COMMENTS:

1. CF placket and sleeve placket widths: change to 3/4" per Michelle.

SAMPLE EVALUATION

Vendor/Factory Name	orange international	Delivery	1.21.13	Date Created/By	0	Sketch or Photo
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Buyer Name	michelle /lindsay	Style Description	bleached wash lyocell tunic	Date PP Approved/By	11.1.2013 TA/ws	
Dept. No.	250	Fabric	lyocell	Date TOP Approved/By	0	
Tech Designer	Theresa	Fiber Content	100% lyocell	Status	production	

PP SAMPLE

POM CODE	Points of Measure	TOL +/-	Target Spec Size M	Vendor 10/23/2013	Difference vs. Target	Maurices	Difference vs. Target	Revised Spec
LTH100	Front Body Length from Front HPS	1/2	30 1/2	31	1/2	31	1/2	29
LTH102	Back Body Length from CB Neck Seam	1/2	30	30 1/2	1/2	30 1/2	1/2	28 1/2
BST101	Chest width @ 1" below armhole	1/2	20	20 1/8	1/8	19 3/4	- 1/4	20
WST200	Waist position from HPS	0	16	16	0	16	0	16
WST100	Waist width	1/2	18 1/4	18 1/2	1/4	18 1/2	1/4	18 1/4
SWP101	Sweep width straight	1/2	21 1/2	21 1/2	0	21 1/2	0	21 1/2
SHR100	Shoulder slope	1/8	1 1/4	1 1/4	0	1 5/8	3/8	1 1/4
NCK108	Neck Width from HPS Seam to Seam	1/4	6 1/2	6 1/2	0	6 1/2	0	6 1/2
NCK200	Front neck drop from HPS to Seam	1/4	3 1/2	3 1/2	0	3 1/2	0	3 1/2
NCK300	Back neck drop from HPS to Seam	1/8	5/8	1/2	- 1/8	1/2	- 1/8	5/8
ACR300	Across Shoulder, back	3/8	15 1/4	15 3/4	1/2	16	3/4	15 1/4
ACR102	Across Front @ 5" down from HPS	3/8	14	14	0	13 3/4	- 1/4	14
ACR202	Across Back @ 5" down from HPS	3/8	14 3/4	14 3/4	0	14 5/8	- 1/8	14 3/4
ARM103	Armhole Straight	1/4	8 1/2	7 7/8	- 5/8	8	- 1/2	8 1/2
SLV400	Upper arm width @ 1" below AH	3/8	7	6 7/8	- 1/8	7	0	7
SLV402	Sleeve opening width, L/S	1/8	4 3/8	4 3/8	0	4 3/8	0	4 3/8
SLV100	Sleeve length from shoulder, L/S	3/8	25 1/2	25 7/8	3/8	25 7/8	3/8	25 1/2
0	Armhole depth from HPS - development only	0	9 1/4	9 1/4	0	9 3/8	1/8	9 1/4
SHR100	Shoulder Seam Forward from HPS	1/8	1 1/4	1 1/4	0	1 1/4	0	1 1/4
CLR101	CB Collar Stand Height	1/8	7/8	7/8	0	7/8	0	7/8
CLR100	CB Collar Height	1/8	1 3/4	1 5/8	- 1/8	1 5/8	- 1/8	1 3/4
CLR102	Collar Point Height	1/8	2 1/2	2 3/8	- 1/8	2 3/8	- 1/8	2 1/2
CLR200	Collar length Point to Point (whole meas)	1/2	17 1/4	17 1/4	0	17 1/4	0	17 1/4
0	Collar Stand Length (whole meas)	1/2	16 1/4	16 1/8	- 1/8	16 1/8	- 1/8	16 1/4
PKT143	Pocket placement from HPS	1/4	8 7/8	8 7/8	0	8 7/8	0	8 7/8
PKT145	Pocket placement from CF	1/4	1 3/4	2	1/4	2	1/4	1 3/4
PKT103	Pocket Length @ center including flap	1/8	4 3/4	4 3/4	0	4 3/4	0	4 3/4
PKT122	Pocket width @ top edge	1/8	3 3/4	3 5/8	- 1/8	3 5/8	- 1/8	3 3/4
DRT106	Bust dart length from side seam	0	4 1/2	4 3/8	- 1/8	5 1/2	1	4 1/2
DRT102	Bust dart placement from AH @ side seam	0	2 1/2	2 5/8	1/8	2 3/4	1/4	2 1/2
DRT112	Bust dart point placement from HPS	1/4	10 1/2	10 3/4	1/4	11	1/2	10 1/2
0	Bust dart depth @ side seam (folded)	1/8	1	3/8	- 5/8	3/8	- 5/8	3/8

STATUS: Approved with corrections. Proceed with bulk production. Send Reference PP reflecting corrections.

FIT COMMENTS:

- Reduce overall length:
 - Front Body Length from HPS: Reduce 1 1/2" from spec to 29".
 - Back Body Length from CB neck seam: Reduce 1 1/2" from spec to 28 1/2".
- Armhole: Needs improvement.
 - Shoulder slope: Measures outside of tolerance. Return to spec of 1 1/4".
 - Across shoulder: Measures outside of tolerance. Return to spec of 15 1/4".
 - Armhole straight: Measures outside of tolerance. Return to spec of 8 1/2".
- Bust dart
 - Dart length: Measures outside of tolerance. Return to spec of 4 1/2".
 - Dart placement from AH: Measures outside of tolerance. Return to spec of 2 1/2".
 - Point placement: Measures outside of tolerance. Return to spec of 10 1/2".
 - Dart depth: Keep as sampled at 3/8". Spec updated.

CONSTRUCTION COMMENTS:

- General sewing/construction: Acceptable.





GRADED SPEC

Vendor/Factory Name	orange international	Delivery	1.21.13	Date Created/By	0	Sketch or Photo
Style No.	20389	Vendor Product No.	6367	Date Modified/By	08.28.2013 TA	
Buyer Name	michelle /lindsay	Style Description	bleached wash lyocell tunic	Date PP Approved/By	11.1.2013 TA/ws	
Dept. No.	250	Fabric	lyocell	Date TOP Approved/By	0	
Tech Designer	Theresa	Fiber Content	100% lyocell	Status	production	

Circumference measurements are Half measurements.

POM CODE	Points of Measure	TOL +/-		XXS	XS	S	M 11.1.2013	L	XL	XXL			
LTH100	Front Body Length from Front HPS	1/2		27 1/2	28	28 1/2	29	29 1/2	30	30 1/2			
LTH102	Back Body Length from CB Neck Seam	1/2		27	27 1/2	28	28 1/2	29	29 1/2	30			
BST101	Chest width @ 1" below armhole	1/2		16 1/4	17 1/2	18 3/4	20	21 1/2	23	24 1/2			
WST200	Waist position from HPS	0		15 1/4	15 1/2	15 3/4	16	16 1/4	16 1/2	16 3/4			
WST100	Waist width	1/2		14 1/2	15 3/4	17	18 1/4	19 3/4	21 1/4	22 3/4			
SWP101	Sweep width straight	1/2		17 3/4	19	20 1/4	21 1/2	23	24 1/2	26			
SHR100	Shoulder slope	1/8		1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
NCK108	Neck Width from HPS Seam to Seam	1/4		5 3/4	6	6 1/4	6 1/2	6 3/4	7	7 1/4			
NCK200	Front neck drop from HPS to Seam	1/4		2 3/4	3	3 1/4	3 1/2	3 3/4	4	4 1/4			
NCK300	Back neck drop from HPS to Seam	1/8		5/8	5/8	5/8	5/8	5/8	5/8	5/8			
ACR300	Across Shoulder, back	3/8		13 3/8	14	14 5/8	15 1/4	16	16 3/4	17 1/2			
ACR102	Across Front @ 5" down from HPS	3/8		12 1/8	12 3/4	13 3/8	14	14 3/4	15 1/2	16 1/4			
ACR202	Across Back @ 5" down from HPS	3/8		12 7/8	13 1/2	14 1/8	14 3/4	15 1/2	16 1/4	17			
ARM103	Armhole Straight	1/4		7 3/4	8	8 1/4	8 1/2	8 7/8	9 1/4	9 5/8			
SLV400	Upper arm width @1" below AH	3/8		5 1/2	6	6 1/2	7	7 5/8	8 1/4	8 7/8			
SLV402	Sleeve opening width, L/S	1/8		4	4 1/8	4 1/4	4 3/8	4 1/2	4 5/8	4 3/4			
SLV100	Sleeve length from shoulder, L/S	3/8		24 3/8	24 3/4	25 1/8	25 1/2	25 7/8	26 1/4	26 1/4			
	Armhole depth from HPS - development only						9 1/4						
SHR100	Shoulder Seam Forward from HPS	1/8		1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4			
CLR101	CB Collar Stand Height	1/8		7/8	7/8	7/8	7/8	7/8	7/8	7/8			
CLR100	CB Collar Height	1/8		1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4			
CLR102	Collar Point Height	1/8		2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2	2 1/2			
CLR200	Collar length Point to Point (whole meas)	1/2		15	15 3/4	16 1/2	17 1/4	18	18 3/4	19 1/2			
	Collar Stand Length (whole meas)	1/2		14	14 3/4	15 1/2	16 1/4	17	17 3/4	18 1/2			
PKT143	Pocket placement from HPS	1/4		8 1/8	8 3/8	8 5/8	8 7/8	9 1/8	9 3/8	9 5/8			
PKT145	Pocket placement from CF	1/4		1	1 1/4	1 1/2	1 3/4	2	2 1/4	2 1/2			
PKT103	Pocket Length @ center including flap	1/8		4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4	4 3/4			
PKT122	Pocket width @ top edge	1/8		3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4	3 3/4			
DRT106	Bust dart length from side seam						4 1/2						
DRT102	Bust dart placement from AH @ side seam						2 1/2						
DRT112	Bust dart point placement from HPS	1/4		9 3/4	10	10 1/4	10 1/2	10 3/4	11	11 1/4			
	Bust dart depth @ side seam (folded)	1/8		3/8	3/8	3/8	3/8	3/8	3/8	3/8			

* updated 03.08.2013

Fit approved to PP, graded spec updated 08.28.2013 / TA

* updated 11.1.2013 ws