

SPERRY



DATE CREATED:

REVISED DATE:

COSTING

PROTO

SMS

FIT

P.P.

T.O.P.

SMS
SPRING 2021

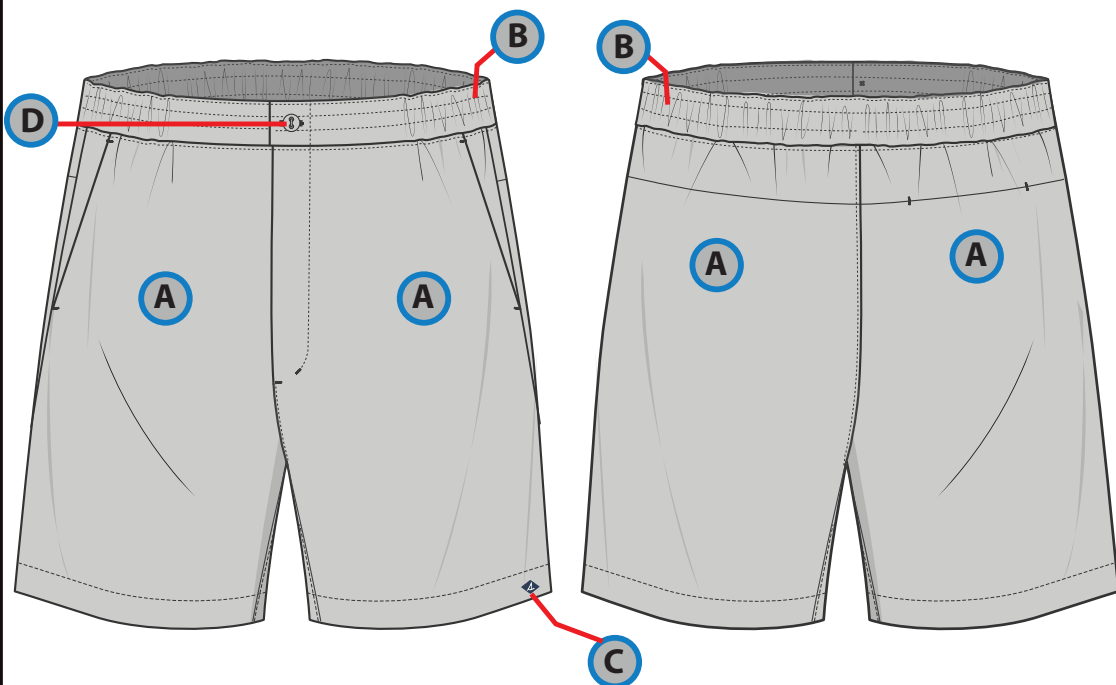
B.O.M. CHART

STYLE# SPMS210x

ITEM: NYLON BERMUDA SHORT

DESIGNER: DESIGNER

SAMPLE SIZE: S-2XL



MEASUREMENTS ARE IN INCHES.

FABRIC:

A MAIN FABRIC:

- MILL INFO: MILL INFO
- ITEM CODE # ITEM CODE
- FABRIC DESCRIPTION: SOLID FABRIC
- CONTENT: NYLON/ SPANDEX
- WEIGHT: GSM

B MAIN FABRIC COLLAR:
1x1 RIB COLOR:

- MILL INFO: MILL INFO
- ITEM CODE # ITEM CODE
- FABRIC DESCRIPTION: 1x1 RIB SOLID COLLAR
- CONTENT: NYLON/ SPANDEX
- WEIGHT: GSM

LOGO:

C EMBROIDERED LOGO:

- LOGO: EMBROIDERED LOGO
- QTY: 1

TRIM:

D ELASTIC:

- FABRIC DESCRIPTION:
- CONTENT: N/A

LABELS:

(INTERIOR LABELS)
SEW-IN // MAIN LOGO LABEL:

- ITEM #: SPERRY MAIN LOGO // SEW-IN LABEL
- PLACEMENT: SEWN INSIDE, AT CENTER BACK WAISTBAND SEAM, PLACED ABOVE THE CARE LABEL (Note: For questions regarding interior labels; please contact the PACKAGING DEPARTMENT.)

TRHEAD:

(INTERIOR LABELS)
SEW-IN // CARE LABEL:

- ITEM #: SPERRY CARE LABEL // SEW-IN LABEL
- PLACEMENT: SEWN INSIDE, AT CENTER BACK WAISTBAND SEAM, PLACE BELOW THE MAIN LOGO LABEL (Note: For questions regarding interior labels; please contact the PACKAGING DEPARTMENT.)

E THREAD/STITCHING:

- SPUN POLY THREAD W/ FILAMENT LOOPER THREAD
- (SPI 12-16) (SEE DESIGN PAGE FOR THREAD CALLOUTS)

E BUTTON:

- BUTTON:
- CONTENT: PLASTIC
- QTY: 3

SKU / COLORWAY #1:
BALLAD BLUEBALLAD BLUE
13-4304TCXBLUE TINT
13-4910 TCXDRESS BLUE
19-4028 TCX / BRIGHT WHITE
11-0601 TCX

REFER TO PUT UP PAGE FOR DETAILS

REFER TO PUT UP PAGE FOR DETAILS

DTM BODY COLOR

MICRO CHIP
14-4501 TCXSKU / COLORWAY #2:
FIESTAFIESTA
17-1564 TCXFIESTA
17-1564 TCXDRESS BLUE
19-4028 TCX / BRIGHT WHITE
11-0601 TCX

REFER TO PUT UP PAGE FOR DETAILS

REFER TO PUT UP PAGE FOR DETAILS

DTM BODY COLOR

DEEP LAGOON
19-4540 TCXSKU / COLORWAY #3:
COBBLESTONECOBBLESTONE
16-1407 TCXCOBBLESTONE
16-1407 TCXDRESS BLUE
19-4028 TCX / BRIGHT WHITE
11-0601 TCX

REFER TO PUT UP PAGE FOR DETAILS

REFER TO PUT UP PAGE FOR DETAILS

DTM BODY COLOR

DRESS BLUE
19-4028 TCXSKU / COLORWAY #4:
DRESS BLUEDRESS BLUE
19-4028 TCXDRESS BLUE
19-4028 TCXBRIGHT WHITE
11-0601 TCX / DRESS BLUE
19-4028 TCX

REFER TO PUT UP PAGE FOR DETAILS

REFER TO PUT UP PAGE FOR DETAILS

DTM BODY COLOR

BLACK ONYX
19-4003 TCXSKU / COLORWAY #5:
BLACKBLACK ONYX
19-4003 TCXBLACK ONYX
19-4003 TCXBRIGHT WHITE
11-0601 TCX / DRESS BLUE
19-4028 TCX

REFER TO PUT UP PAGE FOR DETAILS

REFER TO PUT UP PAGE FOR DETAILS

DTM BODY COLOR

DESIGN DETAILS

SMS: SPRING 2021

STYLE# SPMS210x

ITEM: NYLON BERMUDA SHORT

DESIGNER: DESIGNER

SAMPLE SIZE: S-2XL

STITCH GUIDE	
①	===== (DBL NDL) 1/8" Double Needle Topstitch
②	----- (SNGL NDL) Single Needle Edge Stitch
③	===== (SPLIT STITCH) 1/4" Split Needle Edge Stitch
④	XXXXXXXXXX (2N; 4T = COVERSTITCH) 1/8" Stitch
⑤	XXXXXXXXXX (4N; 6T = FLATLOCK) 1/4" Stitch
⑥	WW Barlock
⑦	----- Single Needle Chainsstitch
⑧	~~~~~ (ZIG ZAG STITCH) 1/4" STITCH

