

SPERRY

B.O.M. CHART

DATE CREATED:

REVISED DATE:

COSTING

PROTO

SMS

FIT

P.P.

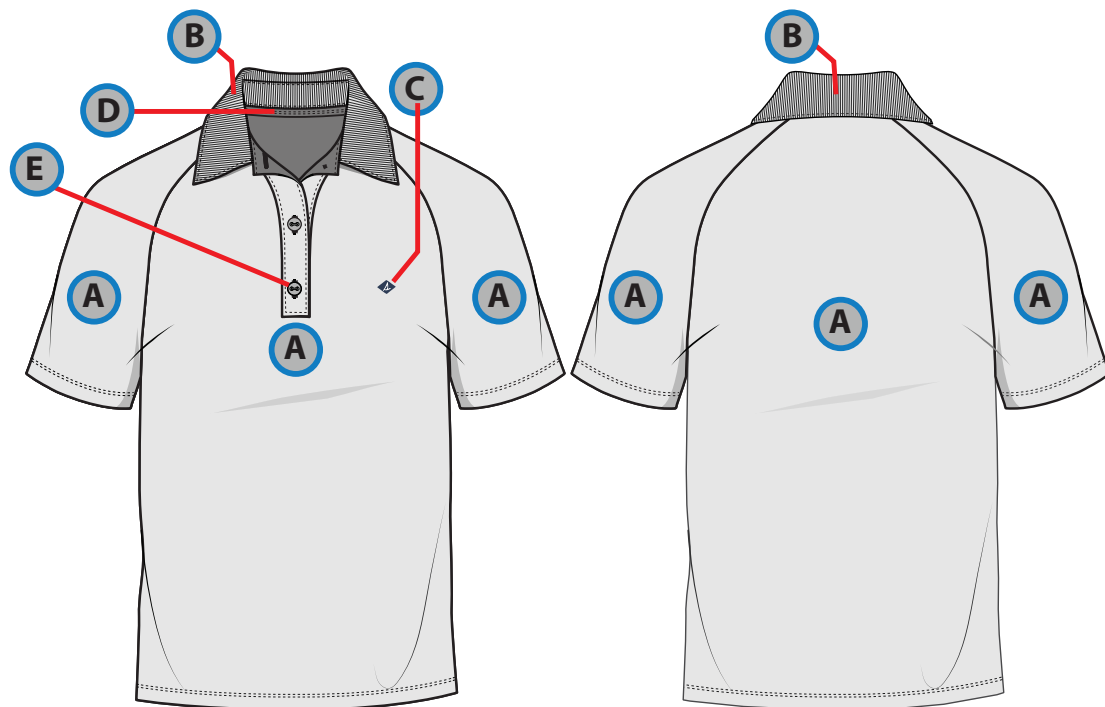
T.O.P.

SMS
SPRING 2021
STYLE# SPMS210x

ITEM: INTERVAL POLO

DESIGNER: DESIGNER

SAMPLE SIZE: S-2XL


SKU / COLORWAY #1:
BLUE TINT

SKU / COLORWAY #2:
MED GREY HEATHER

SKU / COLORWAY #3:
DEEP LAGOON

SKU / COLORWAY #4:
DRESS BLUE

SKU / COLORWAY #5:
BLACK

MEASUREMENTS ARE IN INCHES.

FABRIC:	A MAIN FABRIC:	- MILL INFO: MILL INFO - ITEM CODE: # ITEM CODE - FABRIC DESCRIPTION: TONAL JACQUARD GEO PATTERN - CONTENT: NYLON/ SPANDEX - WEIGHT: GSM	BLUE TINT 13-4910 TCX	MED GREY HEATHER	DEEP LAGOON 19-4540 TCX	DRESS BLUE 19-4028 TCX	BLACK ONYX 19-4003 TCX
	B MAIN FABRIC COLLAR: 1x1 RIB COLOR:	- MILL INFO: MILL INFO - ITEM CODE: # ITEM CODE - FABRIC DESCRIPTION: 1x1 RIB SOLID COLLAR - CONTENT: NYLON/ SPANDEX - WEIGHT: GSM	BLUE TINT 13-4910 TCX	MED GREY HEATHER	DEEP LAGOON 19-4540 TCX	DRESS BLUE 19-4028 TCX	BLACK ONYX 19-4003 TCX
					DEEP LAGOON 19-4540 TCX		
LOGO:	C EMBROIDERED LOGO:	- LOGO: EMBROIDERED LOGO - QTY: 1	DRESS BLUE 19-4028 TCX / BRIGHT WHITE 11-0601 TCX	DRESS BLUE 19-4028 TCX / BRIGHT WHITE 11-0601 TCX	BRIGHT WHITE 11-0601 TCX / DRESS BLUE 19-4028 TCX	BRIGHT WHITE 11-0601 TCX / DRESS BLUE 19-4028 TCX	BRIGHT WHITE 11-0601 TCX / DRESS BLUE 19-4028 TCX
TRIM:	D CO G BINDING TAPE:	- FABRIC DESCRIPTION: - CONTENT: NYLON/SPANDEX	BLUE TINT 13-4910 TCX	MED GREY HEATHER	DEEP LAGOON 19-4540 TCX	DRESS BLUE 19-4028 TCX	BLACK ONYX 19-4003 TCX
LABELS:	F (INTERIOR LABELS) SEW-IN // MAIN LOGO LABEL:	- ITEM #: SPERRY MAIN LOGO // SEW-IN LABEL - PLACEMENT: SEWN INSIDE, AT CENTER BACK WAISTBAND SEAM, PLACED ABOVE THE CARE LABEL (Note: For questions regarding interior labels; please contact the PACKAGING DEPARTMENT.)	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS
	G (INTERIOR LABELS) SEW-IN // CARE LABEL:	- ITEM #: SPERRY CARE LABEL // SEW-IN LABEL - PLACEMENT: SEWN INSIDE, AT CENTER BACK WAISTBAND SEAM, PLACE BELOW THE MAIN LOGO LABEL (Note: For questions regarding interior labels; please contact the PACKAGING DEPARTMENT.)	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS
TRHEAD:	H THREAD/STITCHING:	- SPUN POLY THREAD W/ FILAMENT LOOPER THREAD (SPI 12-16) (SEE DESIGN PAGE FOR THREAD CALLOUTS)	DTM BODY COLOR	DTM BODY COLOR	DTM BODY COLOR	DTM BODY COLOR	DTM BODY COLOR
	E BUTTON:	- BUTTON: - CONTENT: PLASTIC - QTY: 3	BLUE TINT 13-4910 TCX	MICRO CHIP 14-4501 TCX	DEEP LAGOON 19-4540 TCX	DRESS BLUE 19-4028 TCX	BLACK ONYX 19-4003 TCX

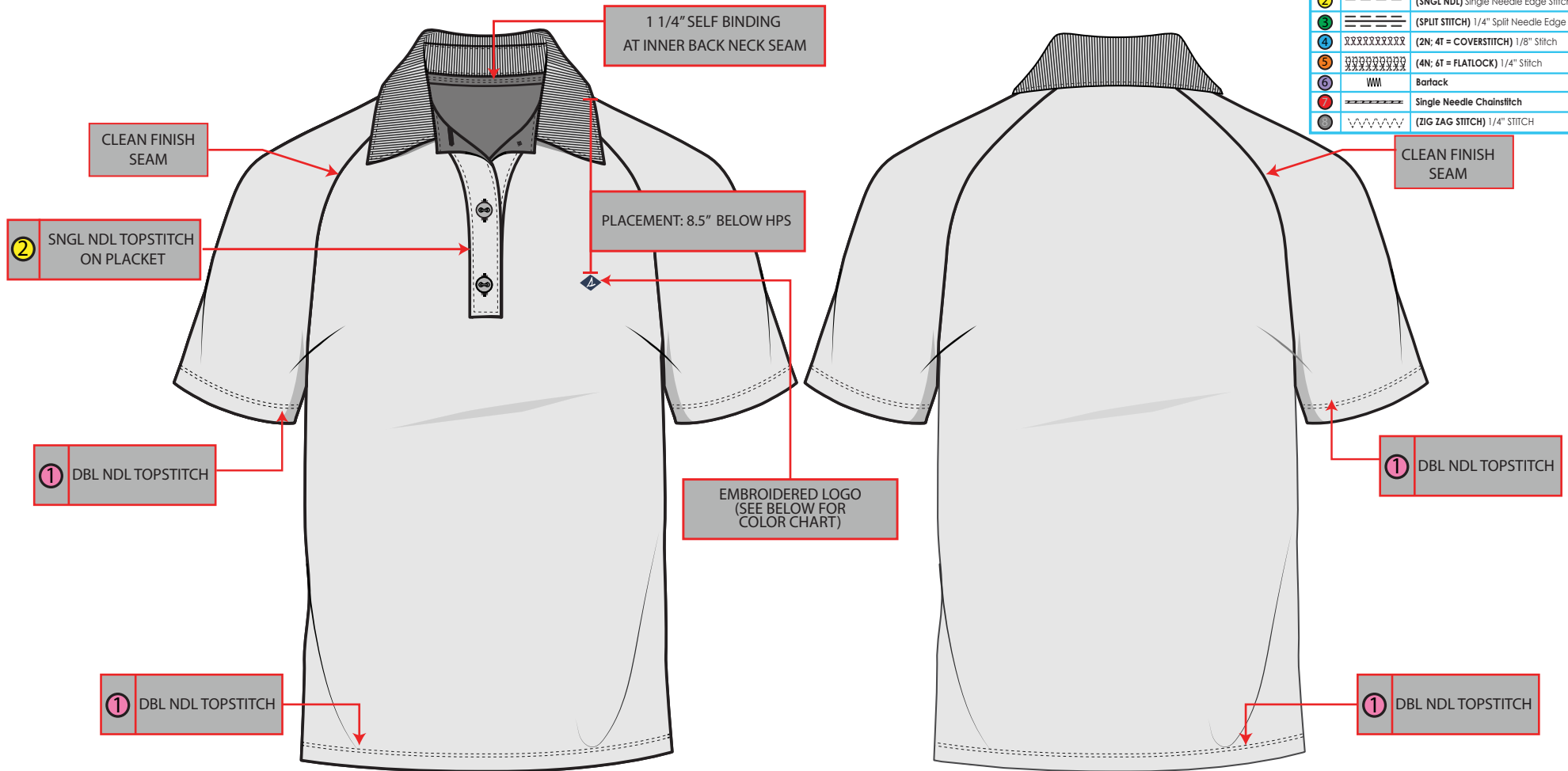
STYLE# SPMS210x

ITEM: INTERVAL PLO

DESIGNER: DESIGNER

SAMPLE SIZE: S-2XL

STITCH GUIDE	
①	===== (DBL NDL) 1/8" Double Needle Topstitch
②	----- (SNGL NDL) Single Needle Edge Stitch
③	===== (SPLIT STITCH) 1/4" Split Needle Edge Stitch
④	XXXXXXXXXX (2N; 4T = COVERSTITCH) 1/8" Stitch
⑤	XXXXXXXXXX (4N; 6T = FLATLOCK) 1/4" Stitch
⑥	WM Barlock
⑦	----- Single Needle Chainsstitch
⑧	~~~~~ (ZIG ZAG STITCH) 1/4" STITCH



SPERRY LOGO COLOR KEY	
EMBROIDERY (A)	DRESS BLUE (PANTONE 19-4028 TCX)
EMBROIDERY (B)	WHITE (PANTONE 11-0601 TCX)

EMBROIDERY (B)

0.5822"H

0.758"W

EMBROIDERY (A)

REFERENCE PICTURES

SMS: SPRING 2021

STYLE# SPMS210x

ITEM: INTERVAL POLO

DESIGNER: DESIGNER

SAMPLE SIZE: S-2XL

REFERENCE FOR
BODY CONSTRUCTION



PLS REF FOR CONSTRUCTION NOT COLORBLOCKING

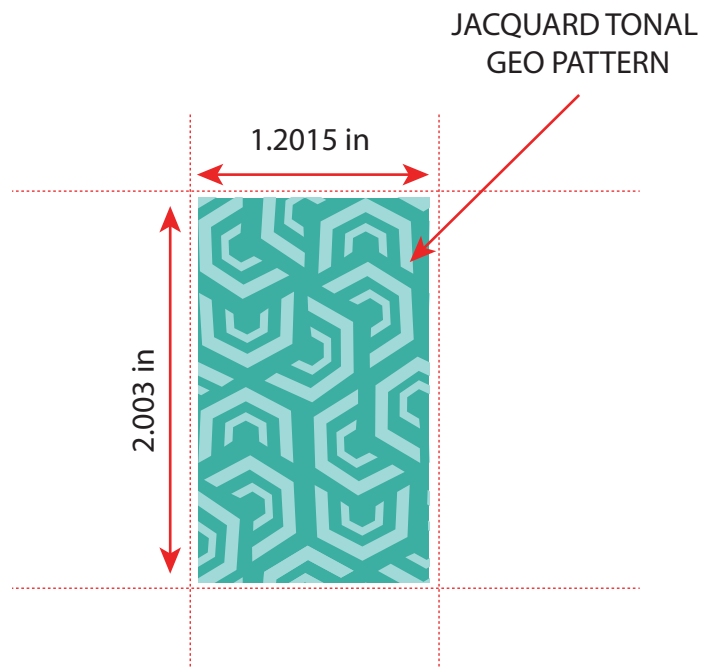
STYLE# SPMS210x

ITEM: INTERVAL POLO

DESIGNER: DESIGNER

SAMPLE SIZE: S-2XL

ACTUAL SIZE JACQUARD REPEAT



REFERENCE IMAGE FOR COLLAR STAND CONSTRUCTION

