



DATE CREATED: 2/26/2021
REVISED DATE:

COSTING

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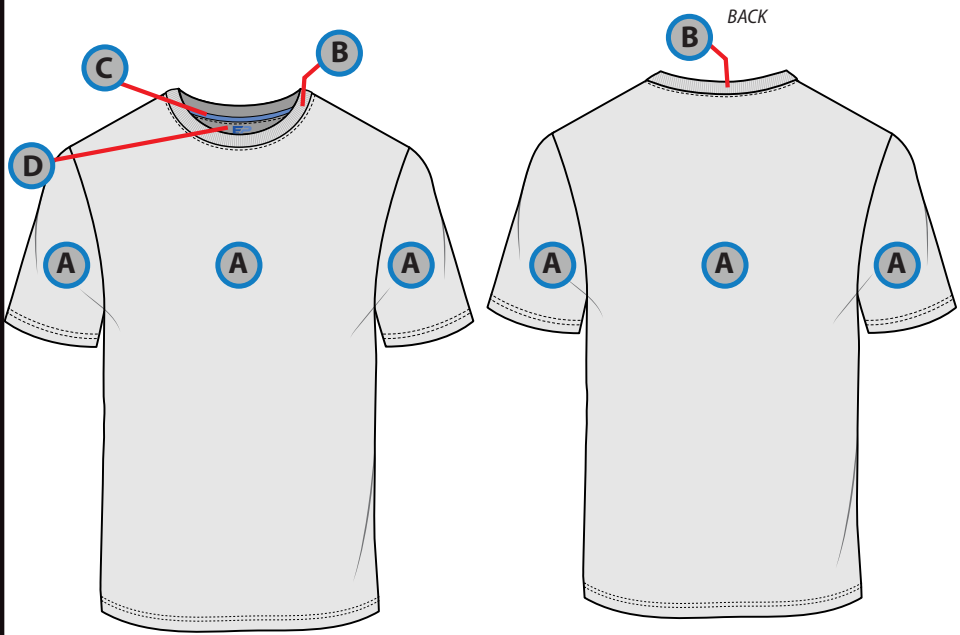
SMS
SPRING 2022

STYLE #: EPM0005

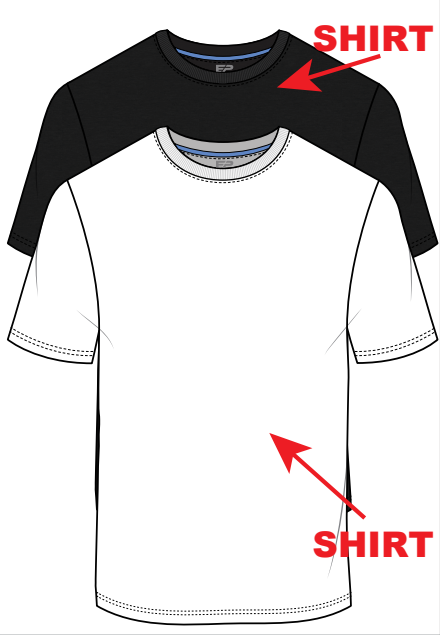
ITEM: 2 PER PACK ORGANIC COTTON T-SHIRT

DESIGNER: MICHAEL R

SAMPLE SIZE: S -2XL



MEASURMENTS ARE IN INCHES.



SHIRT 2

SHIRT 1



SHIRT 1 OF THE 2 PER PACK

SHIRT 1 OF THE 2 PER PACK

FABRIC:	A MAIN FABRIC:	- MILL INFO: N/A - ITEM CODE # N/A - FABRIC DESCRIPTION: ORGANIC COTTON - CONTENT: 100%ORGANIC COTTON - WEIGHT: 170GSM	BRIGHT WHITE	LT. GREY HEATHER BROS BOOK: B11B	INSIGNAL BLUE 19-4028 TCX	JET BLACK 19-0003 TCX	
FABRIC:	B MAIN FABRIC WAISTBAND: CONCEALED ELASTIC:	- MILL INFO: MILL INFO - ITEM CODE # REF B-MAX0233 - FABRIC DESCRIPTION: 1x1 RIB COLLAR IN ORGANIC COTTON FABRIC - CONTENT: 100%ORGANIC COTTON - WEIGHT: 170GSM (SAME WEIGHT AS MAIN FABRIC)	BRIGHT WHITE	LT. GREY HEATHER BROS BOOK: B11B	INSIGNAL BLUE 19-4028 TCX	JET BLACK 19-0003 TCX	
TRIM:	C TWILL NECK TAPING:	- TRIM: N/A - CONTENT: 100%ORGANIC COTTON - WEIGHT: GSM N/A - PLACEMENT: INSIDE NECK TAPING - ITEM CODE # 3/8"W	ALL ABOARD 17-4140 TCX	ALL ABOARD 17-4140 TCX	VINTAGE INDIGO 19-3929 TCX	ORANGE TIGER 16-1358 TCX	
LOGO:	D EMBROIDERED LOGO:	- LOGO: EMBROIDERED LOGO - QTY: 1	COMBO 3 SEE PUT UP PAGE	COMBO 3 SEE PUT UP PAGE	COMBO 3 SEE PUT UP PAGE	COMBO 3 SEE PUT UP PAGE	

SHIRT 2 OF THE 2 PER PACK

SHIRT 2 OF THE 2 PER PACK

FABRIC:	A MAIN FABRIC:	- MILL INFO: N/A - ITEM CODE # N/A - FABRIC DESCRIPTION: ORGANIC COTTON - CONTENT: 100%ORGANIC COTTON - WEIGHT: 170GSM	JET BLACK 19-0003 TCX	CHARCOAL HEATHER BROS BOOK: B65	MED. GREY HEATHER BROS BOOK: BC08	MED. GREY HEATHER BROS BOOK: BC08	
FABRIC:	B MAIN FABRIC WAISTBAND: CONCEALED ELASTIC:	- MILL INFO: MILL INFO - ITEM CODE # REF B-MAX0233 - FABRIC DESCRIPTION: 1x1 RIB COLLAR IN ORGANIC COTTON FABRIC - CONTENT: 100%ORGANIC COTTON - WEIGHT: 170GSM (SAME WEIGHT AS MAIN FABRIC)	JET BLACK 19-0003 TCX	CHARCOAL HEATHER BROS BOOK: B65	MED. GREY HEATHER BROS BOOK: BC08	MED. GREY HEATHER BROS BOOK: BC08	
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LOGO:	D EMBROIDERED LOGO:	- LOGO: EMBROIDERED LOGO - QTY: 1	COMBO 3 SEE PUT UP PAGE	COMBO 3 SEE PUT UP PAGE	COMBO 3 SEE PUT UP PAGE	COMBO 3 SEE PUT UP PAGE	

MUST BE 100% ORGANIC COTTON

LABELS:	(INTERIOR LABELS) SEW-IN // MAIN LOGO LABEL:	- ITEM #: SPERRY MAIN LOGO // SEW-IN LABEL - PLACEMENT: SEWN INSIDE, AT CENTER BACK WAISTBAND SEAM, PLACED ABOVE THE CARE LABEL (Note: For questions regarding interior labels, please contact the PACKAGING DEPARTMENT.)	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS
LABELS:	(INTERIOR LABELS) SEW-IN // CARE LABEL:	- ITEM #: SPERRY CARE LABEL // SEW-IN LABEL - PLACEMENT: SEWN INSIDE, AT CENTER BACK WAISTBAND SEAM, PLACE BELOW THE MAIN LOGO LABEL (Note: For questions regarding interior labels, please contact the PACKAGING DEPARTMENT.)	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS	REFER TO PUT UP PAGE FOR DETAILS
THREAD:	THREAD/STITCHING:	- SPUN POLY THREAD W/ FILAMENT LOOPER THREAD (SPI 12-16) (SEE DESIGN PAGE FOR THREAD CALLOUTS)	DTM BODY COLOR	DTM BODY COLOR	DTM BODY COLOR	DTM BODY COLOR	DTM BODY COLOR

DESIGN DETAILS

SMS: SPRING 2022

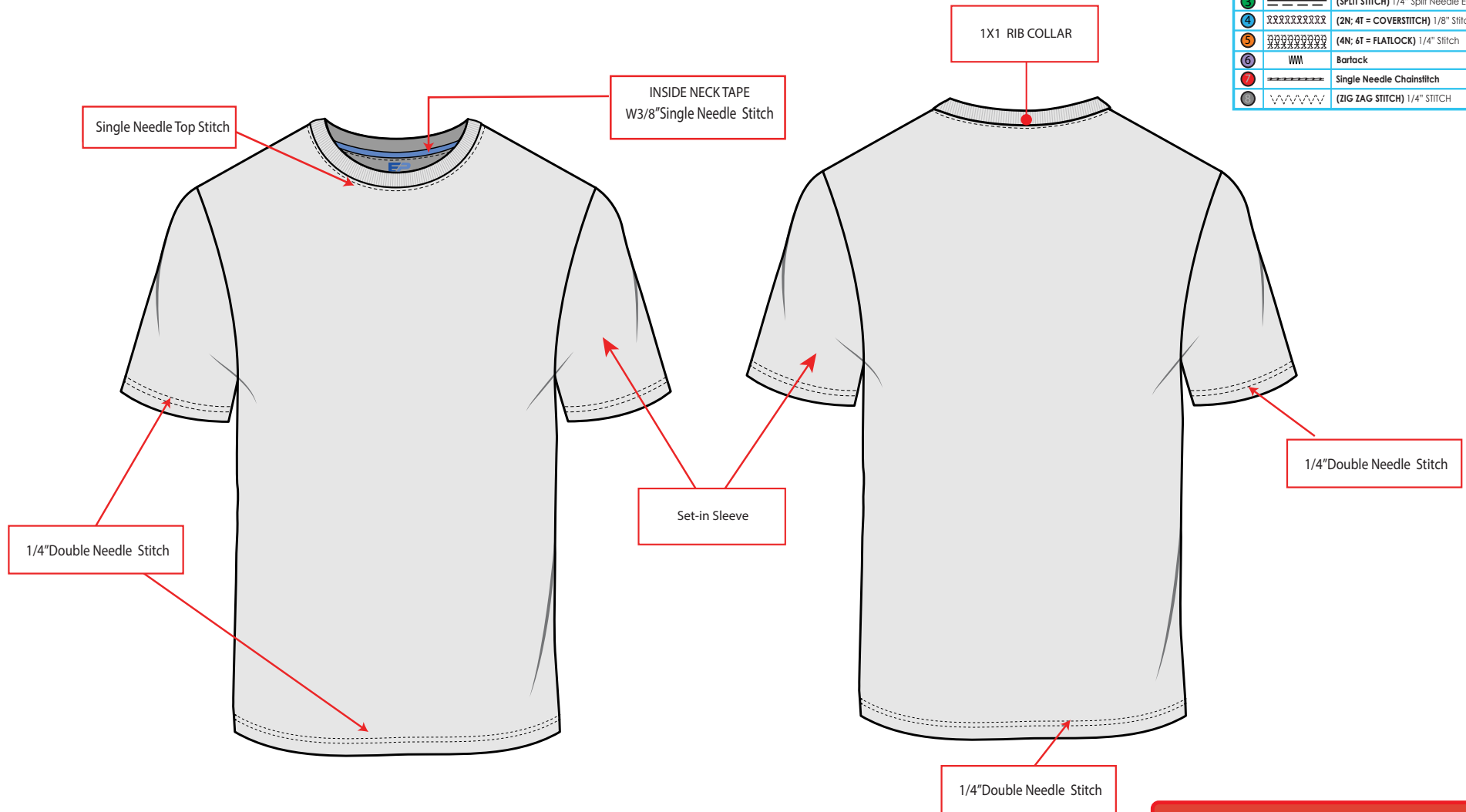
STYLE #: EPM0005

ITEM: 2 PER PACK ORGANIC COTTON T-SHIRT

DESIGNER: MICHAEL R

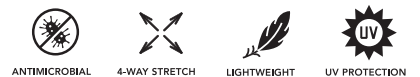
SAMPLE SIZE: S-2XL

STITCH GUIDE		
①	=====	(DBL NDL) 1/4" Double Needle Topstitch
②	-----	(SNGL NDL) Single Needle Edge Stitch
③	=====	(SPLIT STITCH) 1/4" Split Needle Edge Stitch
④	XXXXXXXXXX	(2N; 4T = COVERSTITCH) 1/8" Stitch
⑤	XXXXXXXXXX	(4N; 6T = FLATLOCK) 1/4" Stitch
⑥		Barlock
⑦	-----	Single Needle Chainstitch
⑧	~~~~~	(ZIG ZAG STITCH) 1/4" STITCH



MUST BE 100% ORGANIC COTTON

FEATURES



STYLE #: EPM0005

ITEM: 2 PER PACK ORGANIC COTTON T-SHIRT

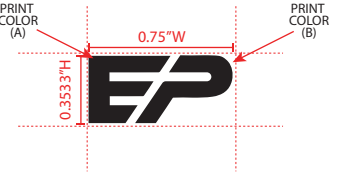
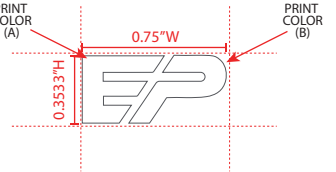
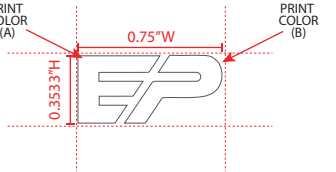
DESIGNER: MICHAEL R

SAMPLE SIZE: S-2XL

COMBO 3

ITEM#: 01-EPEK- HEAT TRANSFER PRINT LOGO
(SEE PUT UP PAGE FOR DETAILS)

EMBROIDERED LOGO, PLACED INSIDE,
AT CENTERED BACK NECK LINE
(SEE PUT UP PAGE)

COLORWAY #1: WHITE/ BLACK 01-EPEK- HEAT STAMP HEAT TRANSFER PRINTED		COLORWAY #2: LT. GREY HEATHER/ CHARCOAL HEATHER 01-EPEK- HEAT STAMP HEAT TRANSFER PRINTED		COLORWAY #3: NAVY/ MED. GREY HEATHER 01-EPEK- HEAT STAMP HEAT TRANSFER PRINTED		COLORWAY #4: BLACK/ MED. GREY HEATHER 01-EPEK- HEAT STAMP HEAT TRANSFER PRINTED	
							
EPEK LOGO COLOR		EPEK LOGO COLOR		EPEK LOGO COLOR		EPEK LOGO COLOR	
PRINT COLOR (A)	EIFFEL TOWER 18-5210 TCX	PRINT COLOR (A)	BLACK	PRINT COLOR (A)	WHITE	PRINT COLOR (A)	WHITE
PRINT COLOR (B)	EIFFEL TOWER 18-5210 TCX	PRINT COLOR (B)	BLACK	PRINT COLOR (B)	WHITE	PRINT COLOR (B)	WHITE

BRAND: EPEK (MENS)
SEASON: FALL 2021
VENDOR: TBD

STYLE: EPM0005
DESC: 2PK ORGANIC COTTON SS TEE
FABRIC: TBD

SAMPLE SIZE: M (40)
SAMPLE STAGE: DEVELOPMENT
SAMPLE STATUS: PENDING



GRADE RULE: MENS KNIT TOP ALPHA

DESIGNER: MICHAEL RIVERA
TECH DESIGNER: SAM VELEZ
PRODUCTION: JENNY MAR

DEVELOPMENT DATE: 2/25/21

	POM	POM DETAILS	TOL (+/-)	S	M	L	XL	XXL
	BODY LENGTH	FROM HPS TO BTM HEM	1/2	27 7/8	28 1/2	29 1/4	29 3/4	30 1/2
	FORWARD SHOULDER SEAM		1/8	1/2	1/2	1/2	1/2	1/2
	NECK WIDTH	SEAM TO SEAM	1/4	7	7 1/4	7 1/2	7 3/4	8
	FRONT NECK DROP	SEAM TO SEAM	1/8	3 5/8	3 3/4	3 7/8	4	4 1/8
	BACK NECK DROP	SEAM TO SEAM	1/8	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
	ACROSS SHOULDER	SEAM TO SEAM	3/8	17 3/8	18	18 3/4	19 1/4	20
	ACROSS FRONT/ BACK PLACEMENT	FROM HPS	0	5 3/4	6	6 1/4	6 1/2	6 3/4
	ACROSS FRONT		3/8	16 1/8	16 3/4	17 1/2	18	18 3/4
	ACROSS BACK		3/8	16 7/8	17 1/2	18 1/4	18 3/4	19 1/2
	ARMHOLE DROP	FROM HPS TO AH LEVEL	1/4	10 3/4	11	11 1/4	11 1/2	11 3/4
	CHEST	1" BELOW ARMHOLE	1/2	18 3/4	20	21 1/2	23	24 1/2
	SWEEP RELAXED	ABOVE SLIT	1/2	18 1/2	19 3/4	21 1/4	22 3/4	24 1/4
	BTM HEM		1/8	7/8	7/8	7/8	7/8	7/8
	SLV OPENING	HALF MEAS	1/4	6 1/2	6 3/4	7 1/8	7 1/2	7 7/8
	SLV. LENGTH FROM SHOULDER	1/2 OF NK WIDTH + SLV FRM SHOULDER	1/2	7 3/8	8	8 5/8	9 1/8	9 5/8
	SLV HEM HEIGHT		1/8	1	1	1	1	1
	SHOULDER SLOPE		1/8		2 1/4			