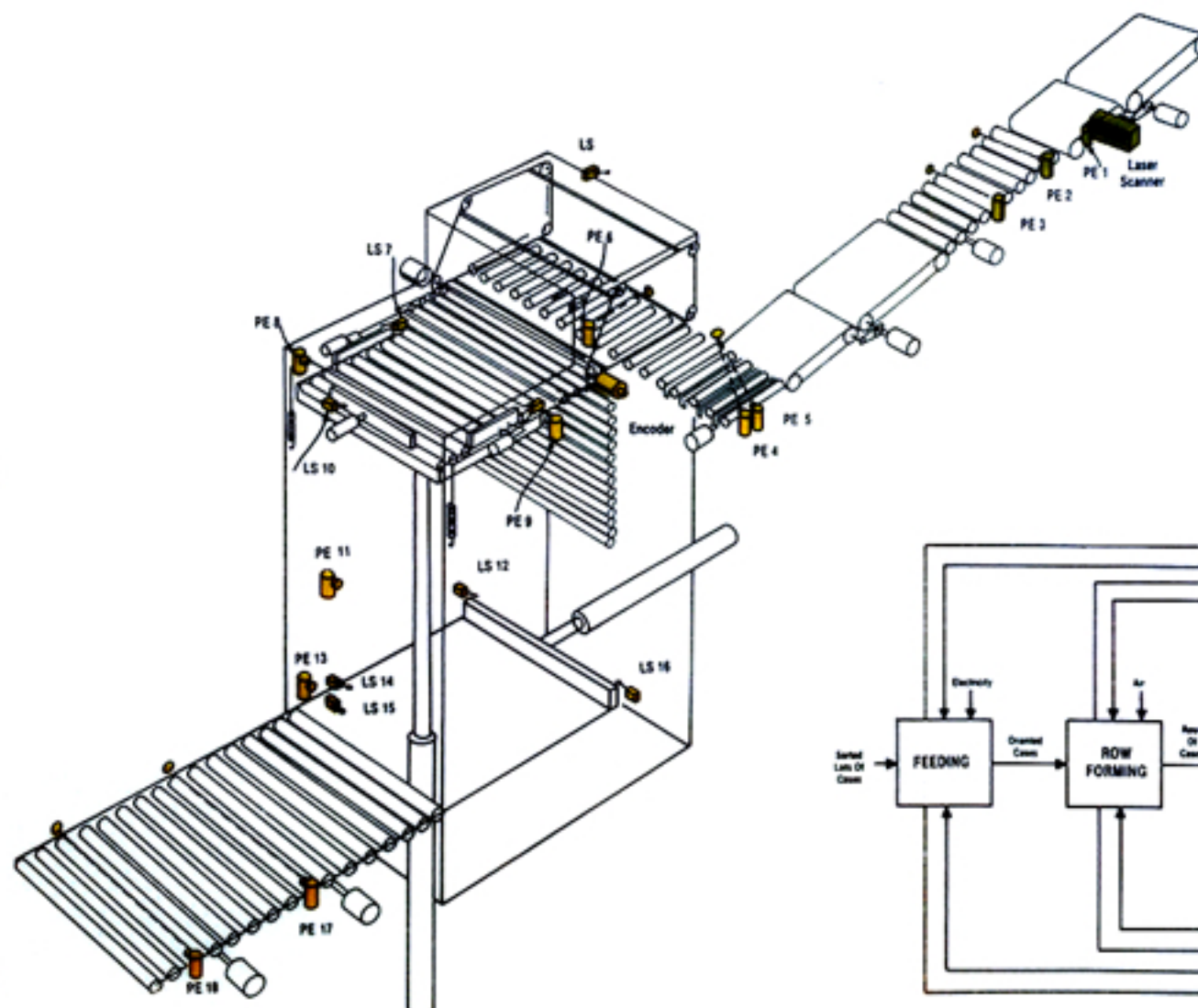
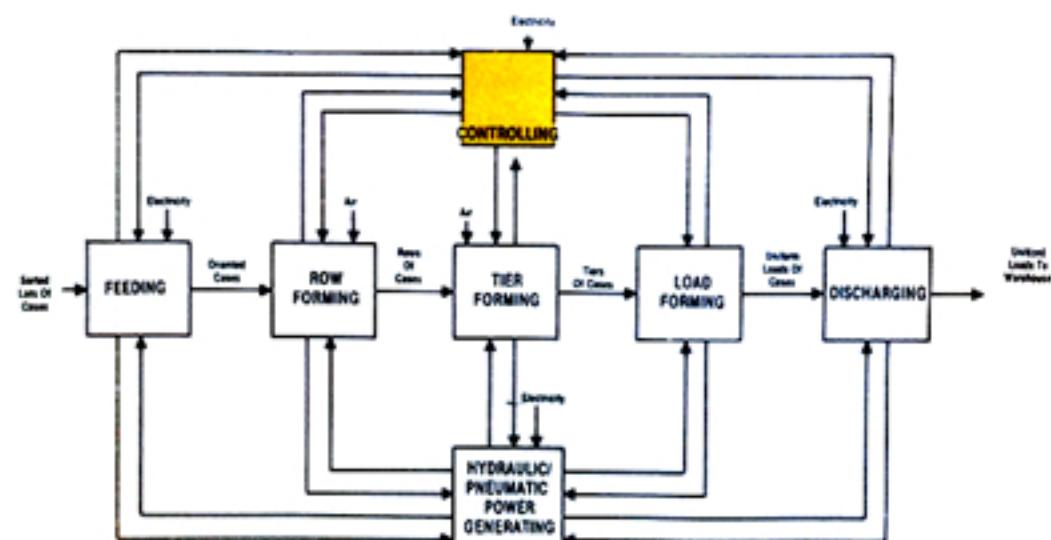


**2 000 UNITIZER**

2 100 Feeding
2 110 Feeding (Hydraulic)
2 120 Turning (Pneumatic)
2 200 Row Forming
2 210 Positioning (Pneumatic)
2 220 Pushing (Hydraulic)
2 300 Tier Forming
2 310 Apron (Hydraulic)
2 320 Back (Pneumatic)
2 330 Side Dam (Pneumatic)
2 400 Load Forming
2 410 Hoisting (Hydraulic)
2 500 Discharging
2 510 Pushing (Hydraulic)
2 520 Roll Driving (Electric)
2 600 Hydraulic/Pneumatic Power Generating
2 700 Controlling



Controlling Function/Programmable Controller Input Devices