

# FALL

# Hurley)(

ITEM #

## COLOR SKETCH



CW 1  
340 - DEEP LICHEN GREEN  
ART: DEEP LICHEN GREEN  
EMBROIDERY



CW 2  
421 - GIBRALTAR  
ART: GIBRALTAR  
EMBROIDERY



CW 3  
030 - ULTRA GRAY  
ART: ULTRA GRAY  
EMBROIDERY

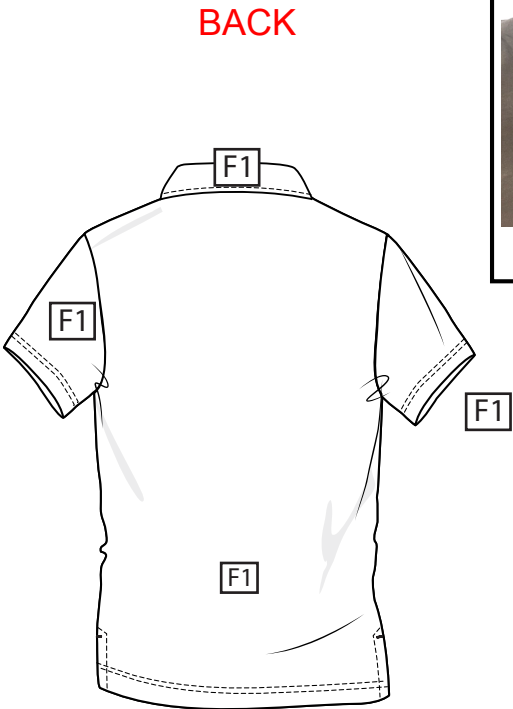
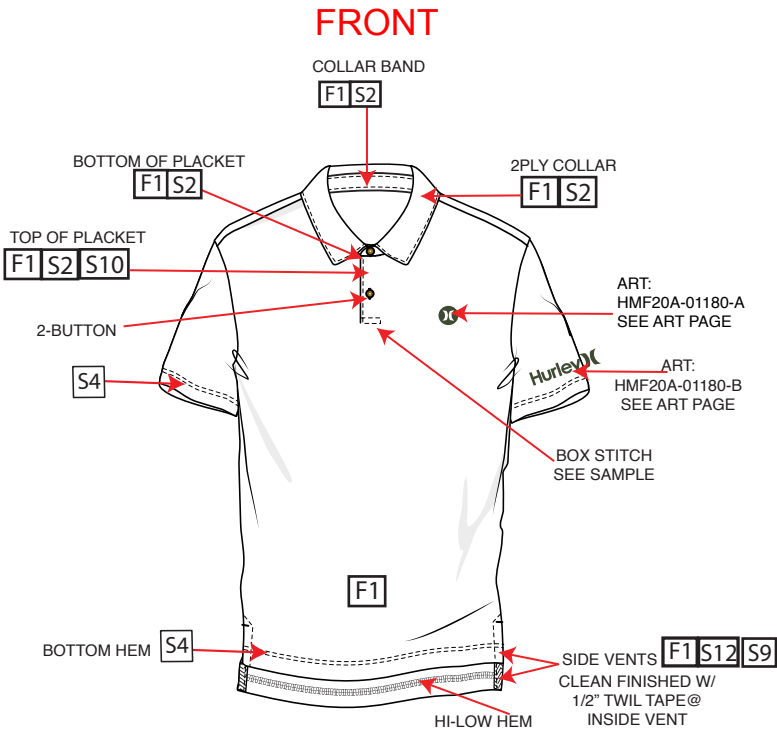
[illegible]

DESIGN NO: HMF20-01180  
SIZE RANGE: S-XXL  
DESCRIPTION: SHORT SLEEVE POLO  
CREATED BY:

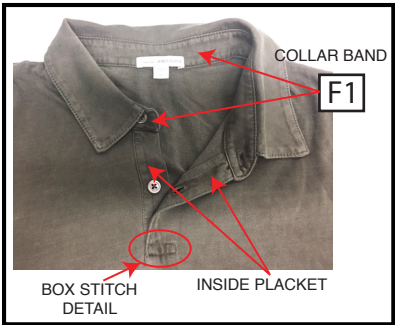
FALL



B/W DETAIL INFO



PLACKET DETAILS



Stitch Guide

|     |                    |       |
|-----|--------------------|-------|
| S1  | Split NDL          | ----- |
| S2  | Edgestitch         | _____ |
| S3  | 1/8" S/N           | ----- |
| S4  | 1/8 D/N            | ----- |
| S5  | Triple NDL         | ----- |
| S6  | 1/4" Coverstitch   | ~~~~~ |
| S7  | S/N Hem            | ----- |
| S8  | 1/4" D/N           | ----- |
| S9  | Bartack            |       |
| S10 | Decorative S/N     | ----- |
| S11 | 1/8" Coverstitch   | ~~~~~ |
| S12 | 1/4" Single Needle | ----- |

SIDE VENT DETAILS PHOTO



DESIGN NO: HMF20-01180  
SIZE RANGE: S-XXL  
DESCRIPTION: SHORT SLEEVE POLO  
CREATED BY:

FALL



DESIGN SHEET

|    | FABRICATION: | CONSTR.<br>/WEIGHT: | CONTENT:               | FINISH<br>/WASH: | PLACEMENT:                               | CW 1                    | CW 2      | CW 3          | CW 4 | CW 5 | CW 6 | CW 7 | CW 8 | CW 9 |
|----|--------------|---------------------|------------------------|------------------|------------------------------------------|-------------------------|-----------|---------------|------|------|------|------|------|------|
| F1 | CVC JERSEY   | 160GSM              | 60% COTTON<br>40% POLY | SILICONE<br>WASH | FRT/BK BODY, SLV, COLLAR,<br>COLLAR BAND | DEEP<br>LICHEN<br>GREEN | GIBRALTAR | ULTRA<br>GRAY |      |      |      |      |      |      |

| THREAD/TRIMS DETAILS: |                                                                                                                                                     | QUANTITY: |
|-----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------|-----------|
| THREAD:               | CORE SPUN POLYESTER THREAD (SINGLE NEEDLE) W/TEXTURIZED<br>POLYESTER THREAD (TOP NEEDLE & LOOPER THREADS)<br>607 FLATLOCK-NYLON- 4 NEEDLE, 6 THREAD |           |
| STITCHING<br>COLOR:   | DTM                                                                                                                                                 |           |
| BUTTONS:              | 2 - @ PLACKET<br>1 - SEWN TO CARE LABEL AT LEFT SIDE SEAM<br><br>METAL BUTTONS: WA2262 18 LIGNE<br>SEE TRIM PAGE                                    | 3         |
| TWILL TAPE:           | 1/2" TWILL TAPE @ INSIDE VENTS, DTM <div>F1</div>                                                                                                   |           |

| GRAPHICS/ART REF: |              |
|-------------------|--------------|
| HMF20A-01180-A    | SEE ART PAGE |
| HMF20A-01180-B    | SEE ART PAGE |

All metal trim details(buttons) should pass Costco testing protocol.

DESIGN NO: HMF20-01180  
SIZE RANGE: S-XXL  
DESCRIPTION: SHORT SLEEVE POLO  
CREATED BY:

FALL



LABELING

| LABEL:            | REFERENCE #::       | PLACEMENT:                                       | SUPPLIER: |
|-------------------|---------------------|--------------------------------------------------|-----------|
| MAIN LABEL:       | TBD-HEAT SEAL LABEL | BACK NECK                                        |           |
| INTEGRATED LABEL: | TBD                 |                                                  |           |
| HANG TAG:         | TBD- HANGTAG        | Attached under arm at<br>wearer's left side seam |           |
| PRICE TICKET:     | TBD                 |                                                  |           |

DESIGN NO: HMF20-01180  
SIZE RANGE: S-XXL  
DESCRIPTION: SHORT SLEEVE POLO  
CREATED BY:

FALL



TRIMS:  
METAL BUTTONS: WA2262 18 LIGNE

| COLORWAY: | BODY COLOR:       | A:             |
|-----------|-------------------|----------------|
| CW 1      | DEEP LICHEN GREEN | ANTIQUE COPPER |
| CW 2      | GIBRATAR          | ANTIQUE COPPER |
| CW 3      | ULTRA GREY        | ANTIQUE SILVER |

